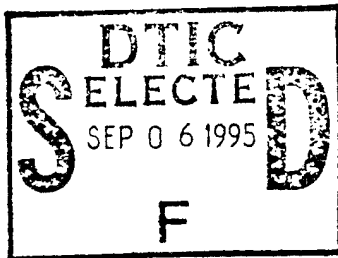


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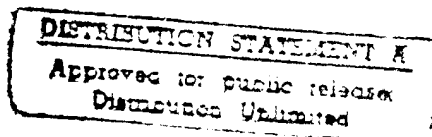
NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS

REPORT No. 904

ESTIMATION OF F-3 AND F-4 KNOCK-LIMITED PERFORMANCE RATINGS FOR TERNARY AND QUATERNARY BLENDS CONTAINING TRIPTANE OR OTHER HIGH-ANTI-KNOCK AVIATION-FUEL BLENDING AGENTS



By HENRY C. BARNETT



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AERONAUTIC SYMBOLS

1. FUNDAMENTAL AND DERIVED UNITS

	Symbol	Metric		English	
		Unit	Abbrevia- tion	Unit	Abbrevia- tion
Length.....	l	meter.....	m	foot (or mile).....	ft (or mi)
Time.....	t	second.....	s	second (or hour).....	sec (or hr)
Force.....	F	weight of 1 kilogram.....	kg	weight of 1 pound.....	lb
Power.....	P	horsepower (metric).....		horsepower.....	hp
Speed.....	V	(kilometers per hour).....	kph	miles per hour.....	mph
		(meters per second).....	mps	feet per second.....	fps

2. GENERAL SYMBOLS

W	Weight= mg	ν	Kinematic viscosity
g	Standard acceleration of gravity= 9.80665 m/s^2 or 32.1740 ft/sec^2	ρ	Density (mass per unit volume)
m	Mass= $\frac{W}{g}$		Standard density of dry air, $0.12497 \text{ kg-m}^{-3}\text{-s}^2$ at 15° C and 760 mm ; or $0.002378 \text{ lb-ft}^{-3}\text{-s}^2$
I	Moment of inertia= mk^2 . (Indicate axis of radius of gyration k by proper subscript.)		Specific weight of "standard" air, 1.2255 kg/m^3 or 0.07651 lb/cu ft
μ	Coefficient of viscosity		

3. AERODYNAMIC SYMBOLS

S	Area	i_w	Angle of setting of wings (relative to thrust line)
S_w	Area of wing	i_t	Angle of stabilizer setting (relative to thrust line)
G	Gap	Q	Resultant moment
b	Span	Ω	Resultant angular velocity
c	Chord	R	Reynolds number, $\rho \frac{Vl}{\mu}$ where l is a linear dimen- sion (e.g., for an airfoil of 1.0 ft chord, 100 mph , standard pressure at 15° C , the corresponding Reynolds number is $935,400$; or for an airfoil of 1.0 m chord, 160 mps , the corresponding Reynolds number is $6,865,000$)
A	Aspect ratio, $\frac{b^2}{S}$	α	Angle of attack
V	True air speed	ϵ	Angle of downwash
q	Dynamic pressure, $\frac{1}{2}\rho V^2$	α_o	Angle of attack, infinite aspect ratio
L	Lift, absolute coefficient $C_L = \frac{L}{qS}$	α_i	Angle of attack, induced
D	Drag, absolute coefficient $C_D = \frac{D}{qS}$	α_a	Angle of attack, absolute (measured from zero- lift position)
D_o	Profile drag, absolute coefficient $C_{D_o} = \frac{D_o}{qS}$	γ	Flight-path angle
D_i	Induced drag, absolute coefficient $C_{D_i} = \frac{D_i}{qS}$		
D_p	Parasite drag, absolute coefficient $C_{D_p} = \frac{D_p}{qS}$		
C	Cross-wind force, absolute coefficient $C_C = \frac{C}{qS}$		

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By HENRY C. BARNETT

Aircraft Engine Research Laboratory
Cleveland, Ohio

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ESTIMATION OF F-3 AND F-4 KNOCK-LIMITED PERFORMANCE RATINGS FOR TERNARY AND QUATERNARY BLENDS CONTAINING TRIPTANE OR OTHER HIGH-ANTIKNOCK AVIATION-FUEL BLENDING AGENTS

By HENRY C. BARNETT

SUMMARY

Charts are presented that permit the estimation of F-3 and F-4 knock-limited performance ratings for certain ternary and quaternary fuel blends. Ratings for various ternary and quaternary blends estimated from these charts compare favorably with experimental F-3 and F-4 ratings. Because of the unusual behavior of some of the aromatic blends in the F-3 engine, the charts for aromatic-paraffinic blends are probably less accurate than the charts for purely paraffinic blends.

INTRODUCTION

An investigation of the knock-limited performance of triptane and other high-antiknock components of aviation fuels was conducted at the NACA Cleveland laboratory in the F-3 and the F-4 rating engines (reference 1). The data of reference 1 are presented herein in the form of charts, which can be used to estimate the F-3 and the F-4 antiknock ratings for multicomponent blends of the various fuels investigated.

The F-4 data appearing in these charts are based on the following blending equation suggested in reference 2 for supercharged-engine data:

$$\frac{1}{\text{imep}} = \frac{N_1}{(\text{imep})_1} + \frac{N_2}{(\text{imep})_2} + \frac{N_3}{(\text{imep})_3} + \dots \quad (1)$$

where

imep knock-limited indicated mean effective pressure of fuel blend
(imep)₁, (imep)₂, knock-limited indicated mean effective pressure of components 1, 2, 3, ...
(imep)₃, ...
N₁, N₂, N₃, ... mass fractions of components 1, 2, 3, ... in fuel blend

Equation (1) has been satisfactory for blends in which all components are paraffinic and have equal concentrations of tetraethyl lead. The equation applies most generally when the experimental data are taken at high fuel-air ratios. With the exception of data for one fuel in the present analysis, all the F-4 knock-limited performance data are considered at a fuel-air ratio of 0.11.

The analysis of F-3 data presented herein is strictly empirical but has been found to agree satisfactorily in most cases with the experimental data. The accuracy of the

performance charts presented was checked by testing prepared blends under F-3 and F-4 conditions and comparing the observed ratings with those predicted from the charts.

EXPERIMENTAL DATA

The experimental results upon which this analysis is based are presented in table I (reproduced from reference 1). No performance numbers in this table greater than 161 were used in this analysis, as will be indicated later. The performance numbers for the F-4 tests were estimated from a reference-fuel framework (reference 1) consisting of knock-limited performance curves for 90-percent S-3 reference fuel plus 10-percent M-4 reference fuel and for S-3 reference fuel clear and with 0.5, 1.25, 2, 4, and 6 ml TEL per gallon.

The use of this method of rating instead of the usual procedure of direct matching was necessary because of the extensive nature of the program; complete mixture-response curves for 132 blends were obtained. For this reason, the accuracy of the performance numbers shown in table I for F-4 ratings is largely dependent on the day-to-day reproducibility of the engine. The brief analysis of the results given in reference 1 indicates that this reproducibility is good at high fuel-air ratios. Inasmuch as the analysis herein is concerned only with data at a fuel-air ratio of 0.11, it is believed that the performance-number ratings at this fuel-air ratio are reasonably accurate.

All blends investigated were prepared on a volume basis.

PREPARATION OF PERFORMANCE CHARTS

In order to make the final charts useful for the prediction of blends giving F-4 performance numbers greater than 161 at a fuel-air ratio of 0.11, it was considered desirable to extrapolate the performance curve to at least a performance number of 200. This extrapolation was made by plotting the performance numbers against knock-limited indicated mean effective pressure from the reference-fuel framework in reference 1. (See fig. 1.) Although there is a definite break in this curve at a performance number of 130, the curve appears to be linear between 130 and 161. On the assumption that this linear relation is true, a straight line was drawn through the points at 130 and 161 and extended to a performance number of 200. The extrapolation between

161 and 200 is shown as a broken line in figure 1. In reference 1, a different method of extrapolation was used for performance numbers greater than 161 (fig. 1); consequently, the performance-number values above 161 in table I for F-4 ratings are not the same as those used in preparing the performance charts in the present report.

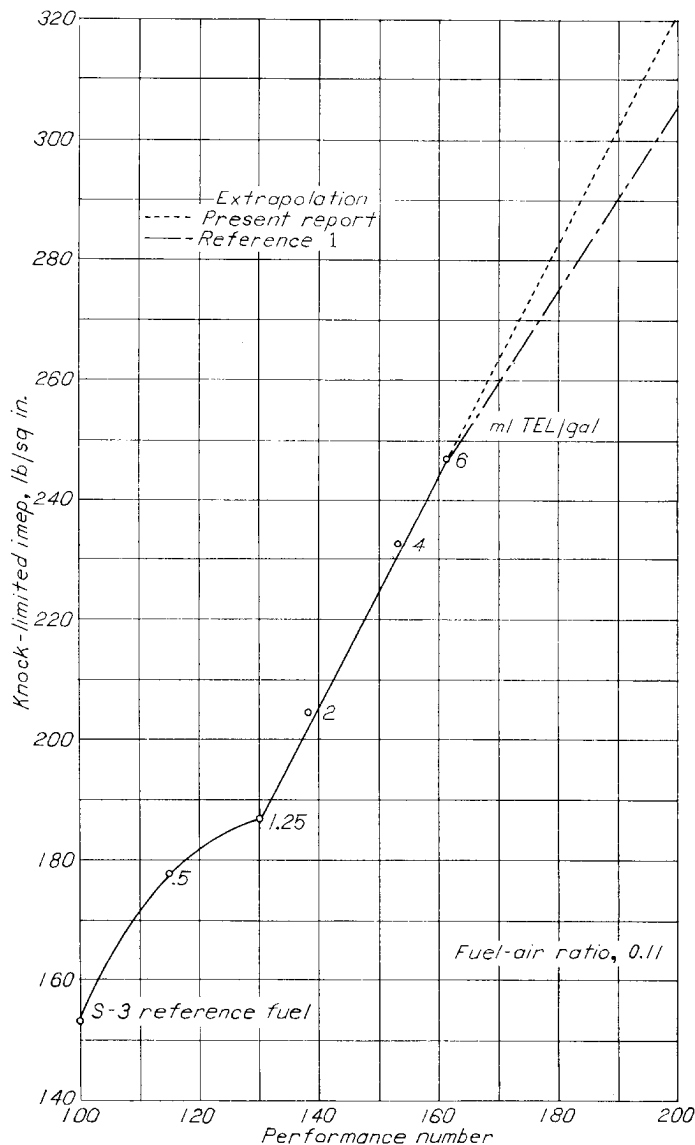


FIGURE 1.—Relation between performance numbers and knock-limited indicated mean effective pressures as determined in F-4 rating engine.

TERNARY BLENDS

As an example of the preparation of a performance chart, first it is desired to know the F-3 and the F-4 performance numbers of all possible ternary blends of hot-acid octane, an aviation alkylate, and a virgin base stock. These three fuels were chosen because their blending relations follow equation (1). A plot of composition against the reciprocal of the knock-limited indicated mean effective pressure for binary blends of any two of these fuels will result in a straight line. The three binary combinations of these materials are shown in figure 2. The ordinate scale of this figure is a reciprocal scale used for convenience in order that the indicated mean effective pressures can be plotted directly. Experimental data for figure 2 were taken from table I.

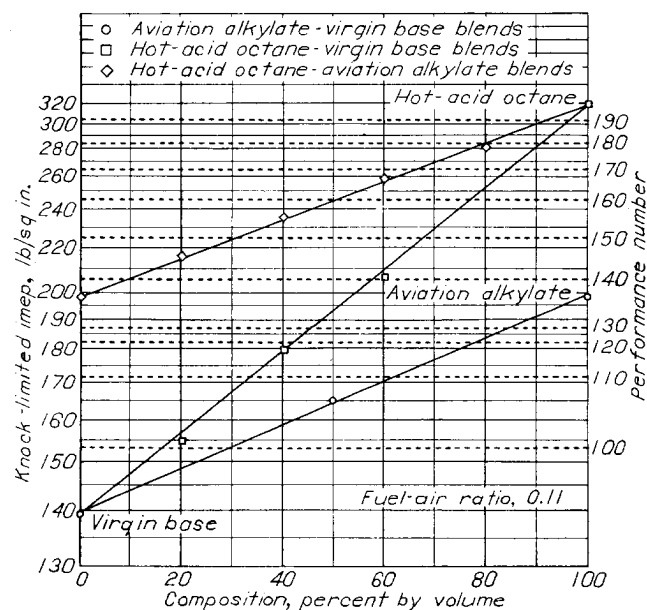


FIGURE 2.—Knock-limited performance determined by F-4 rating method for binary blends of hot-acid octane, aviation alkylate, and virgin base stock. All blends contain 4 ml TEL per gallon.

In the next operation, lines of constant performance number are drawn on the plot (shown as dotted lines, fig. 2). These lines are established by reading values of indicated mean effective pressure at equal increments of performance number in figure 1. The data as shown in figure 2 are the basic information needed to establish F-4 rating lines on the final chart for multicomponent blends.

For convenience in relating composition and knock-limited performance of ternary fuel blends, all performance charts are prepared on triangular coordinate paper. A brief description of the use of triangular coordinate paper is given in the appendix. A more detailed description of triangular plots is given in reference 3.

The performance chart for the system of hot-acid octane, aviation alkylate, and virgin base stock is shown in figure 3. Lines of constant performance number in this figure were determined by noting the intersections of the constant performance lines (fig. 2) with the blending lines. For example, the 150-performance-number line in figure 2 intersects the blending line of hot-acid octane and aviation alkylate at a composition of 32-percent hot-acid octane and 68-percent alkylate and intersects the blending line of hot-acid octane and virgin base stock at a composition of 67-percent hot-acid octane and 33-percent virgin base stock. These two compositions were plotted on figure 3 and joined by a straight line. Any point on this line represents a blend of hot-acid octane, alkylate, and virgin base stock that will give a performance number of 150 in the F-4 engine at a fuel-air ratio of 0.11. All performance lines in figure 3 were established in this manner.

The lines in figure 3 are parallel, which is to be expected when the curves shown in figure 2 are linear. On the basis of data in this report and in references 4 and 5, it appears that most paraffinic fuels blend linearly at high fuel-air ratios. Even though certain constituents such as the aromatics or ethers did not blend linearly with paraffinic base

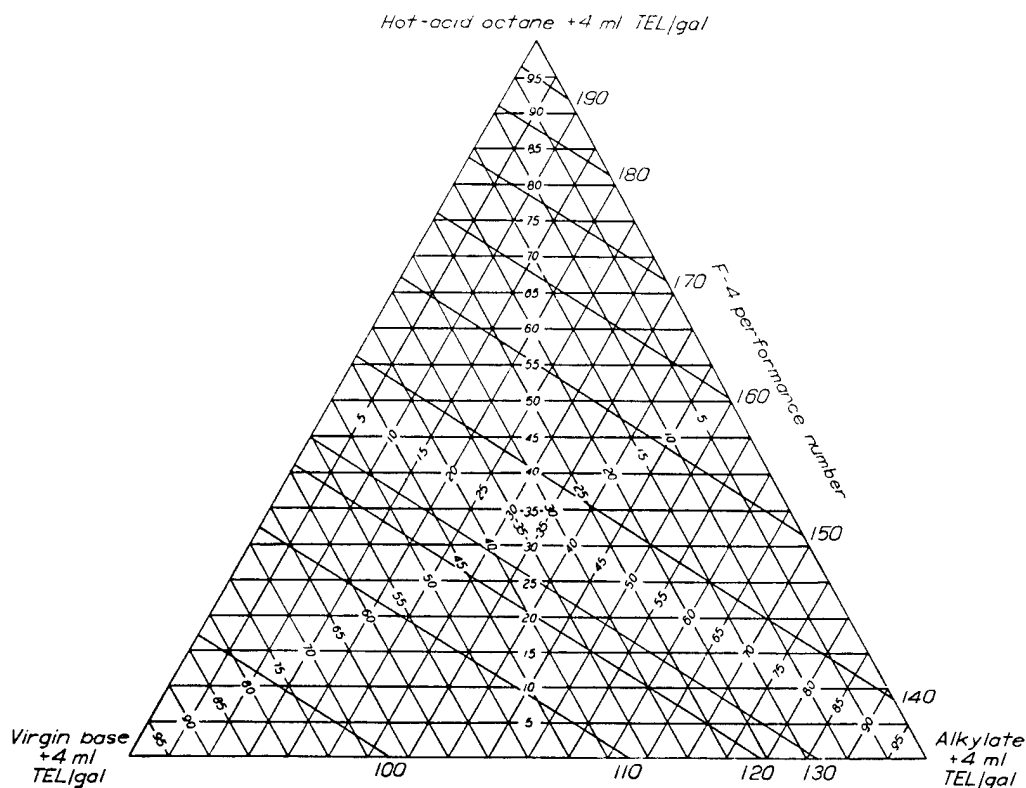


FIGURE 3.—Knock-limited performance determined by F-4 rating method for ternary blends containing hot-acid octane, aviation alkylate, and virgin base stock. F-4 ratings at fuel-air ratio of 0.11.

fuels, the procedure just outlined for the preparation of performance-number charts is not altered. A nonlinear relation in a plot of the type shown in figure 2 results in a variation of slope with performance number on the final triangular plot.

The procedure used for determining the lines of constant F-3 performance for blends of the same fuels used in preparing figure 3 differs from that used for F-4 performance in that performance numbers are plotted directly against composition on linear coordinate paper and an estimated "best" curve is drawn through the data points to determine the binary blending relations shown in figure 4. There is nothing to justify the use of this empirical method for dealing with F-3 ratings except that the end result agrees reasonably well with the experimental results. One or two exceptions to this method will be pointed out later.

The compositions at the intersections of a given constant performance line with the blending lines (fig. 4) were plotted on triangular coordinate paper and joined by straight lines. The resulting F-3 performance lines are shown in figure 5. The final chart (fig. 6) was obtained by superimposing figure 5 on figure 3. Performance charts for the following fuel constituents blended with aviation alkylate and virgin base stock (all blends leaded to 4 ml TEL/gal) were prepared in the same manner and are presented in figure 7: triptane, diisopropyl, neohexane, isopentane, benzene, cumene, mixed xylenes, toluene, and methyl *tert*-butyl ether. Charts for hot-acid octane, triptane, diisopropyl, neohexane, isopentane,

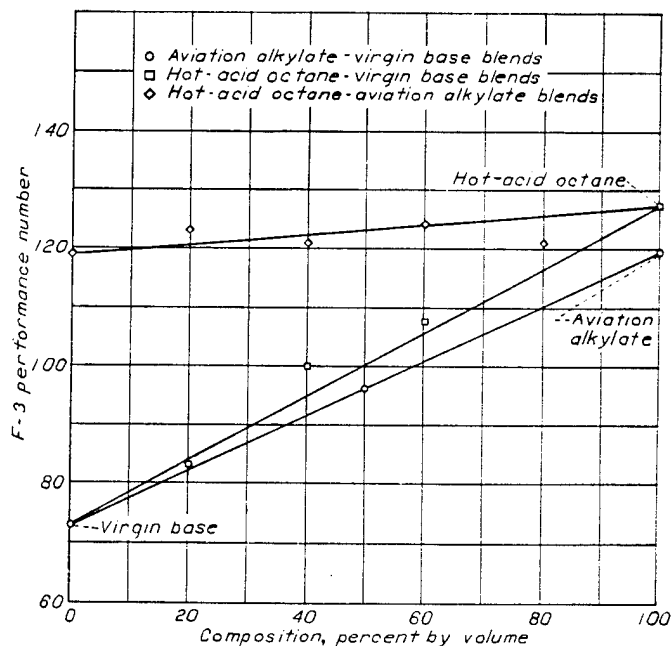


FIGURE 4.—Knock-limited performance determined by F-3 rating method for binary blends of hot-acid octane, aviation alkylate, and virgin base stock. All blends contain 4 ml TEL per gallon.

benzene, mixed xylenes, toluene, and methyl *tert*-butyl ether blended with aviation alkylate and one-pass catalytic stock are presented in figure 8.

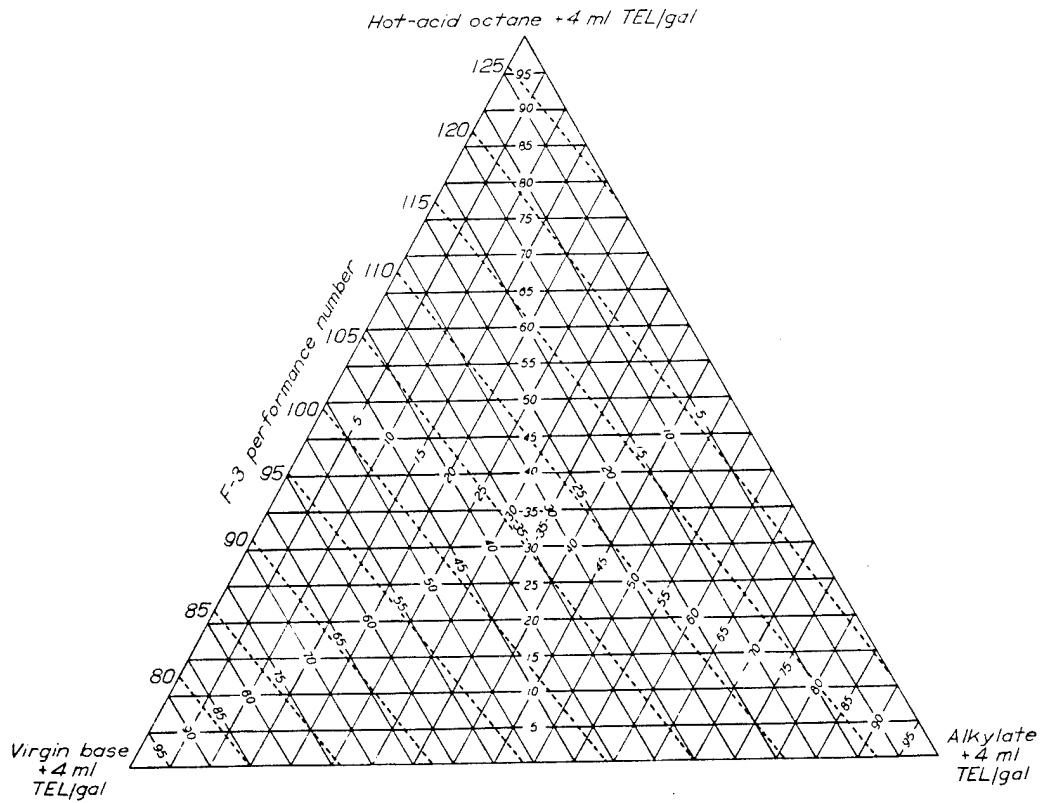


FIGURE 5.—Knock-limited performance determined by F-3 rating method for ternary blends containing hot-acid octane, aviation alkylate, and virgin base stock.

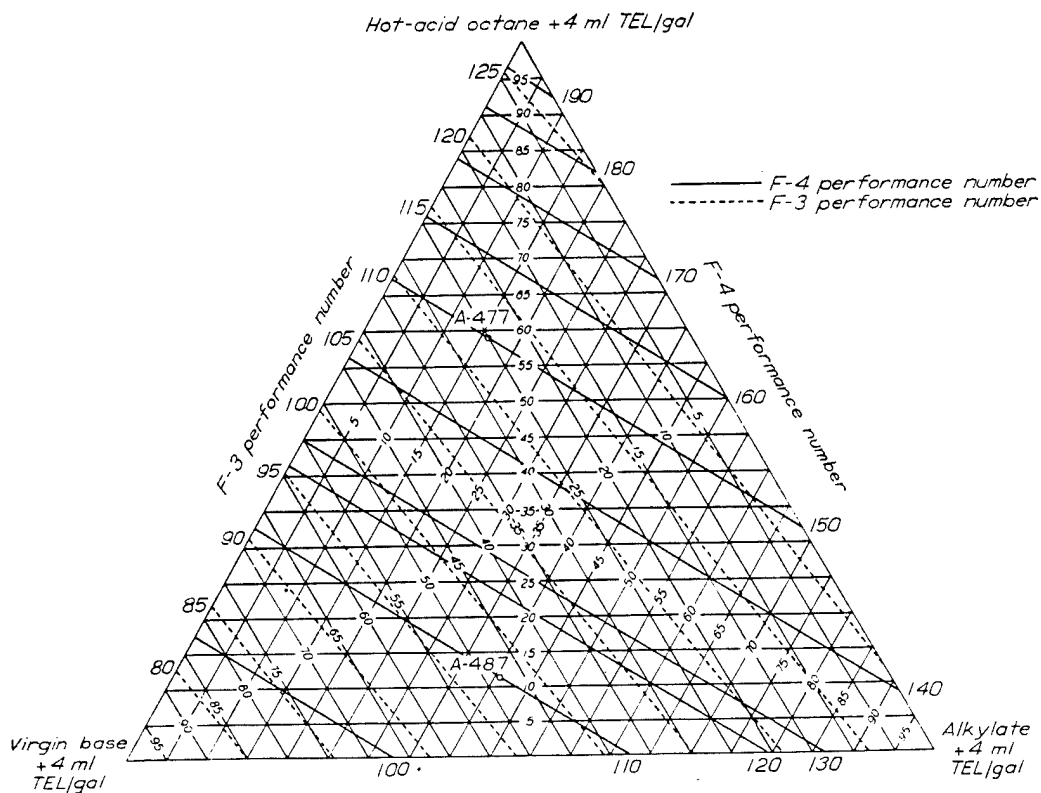
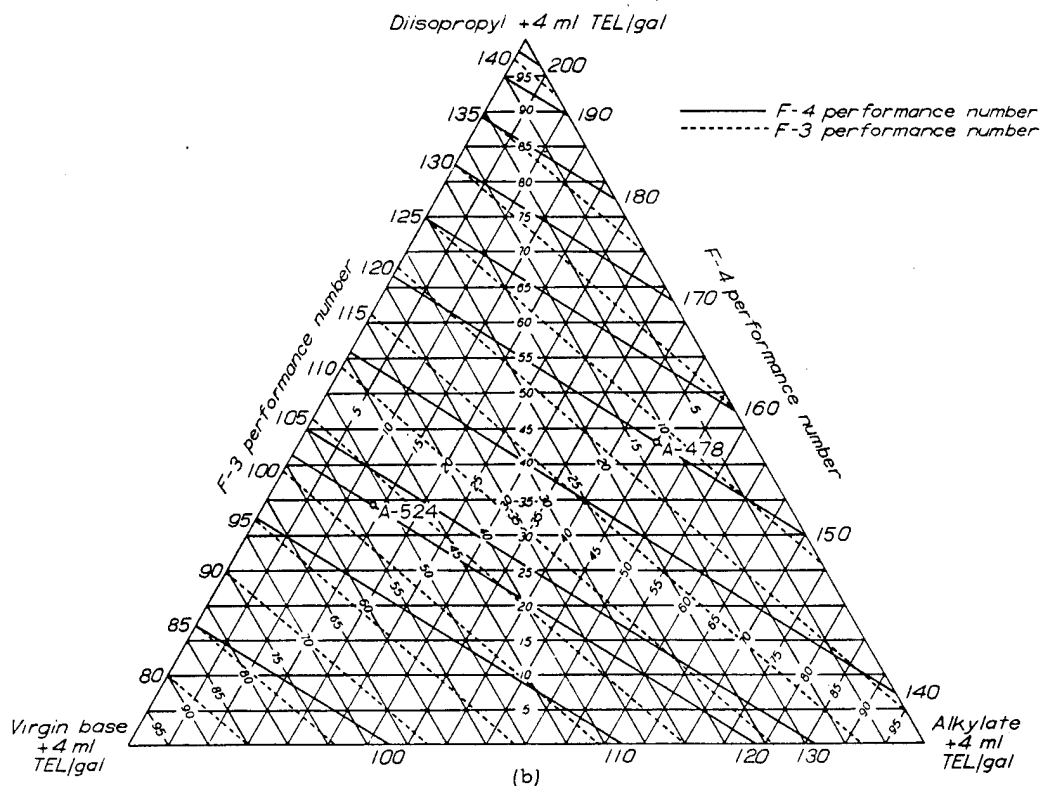
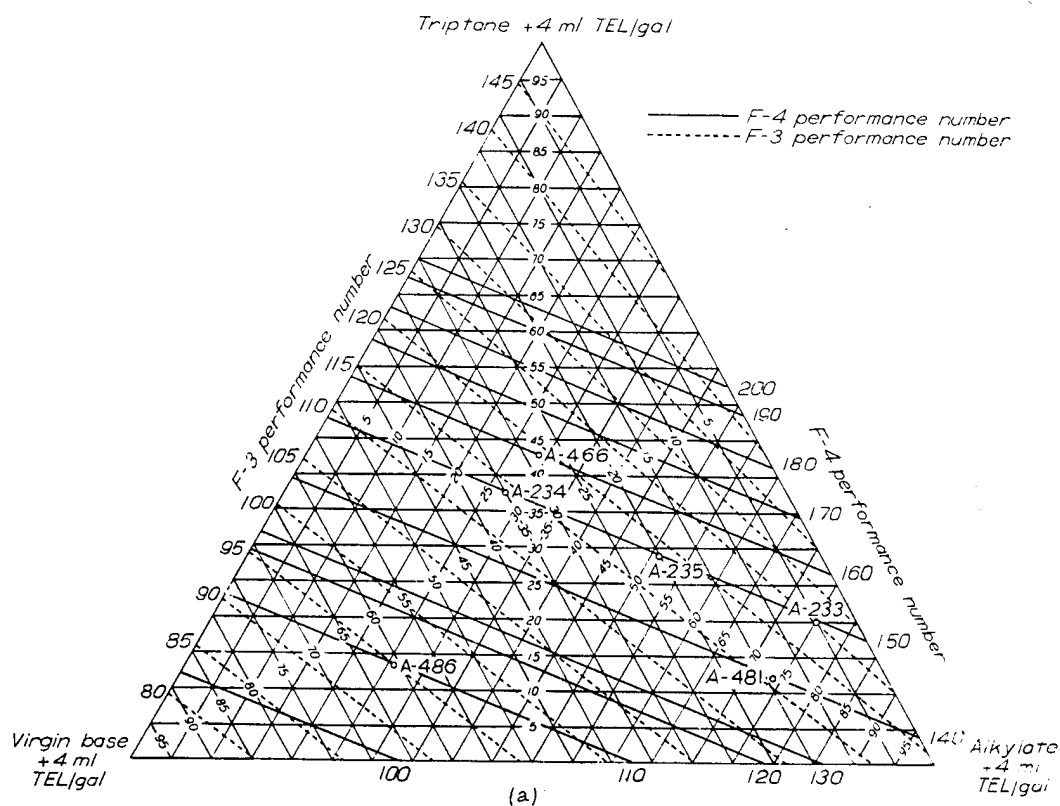
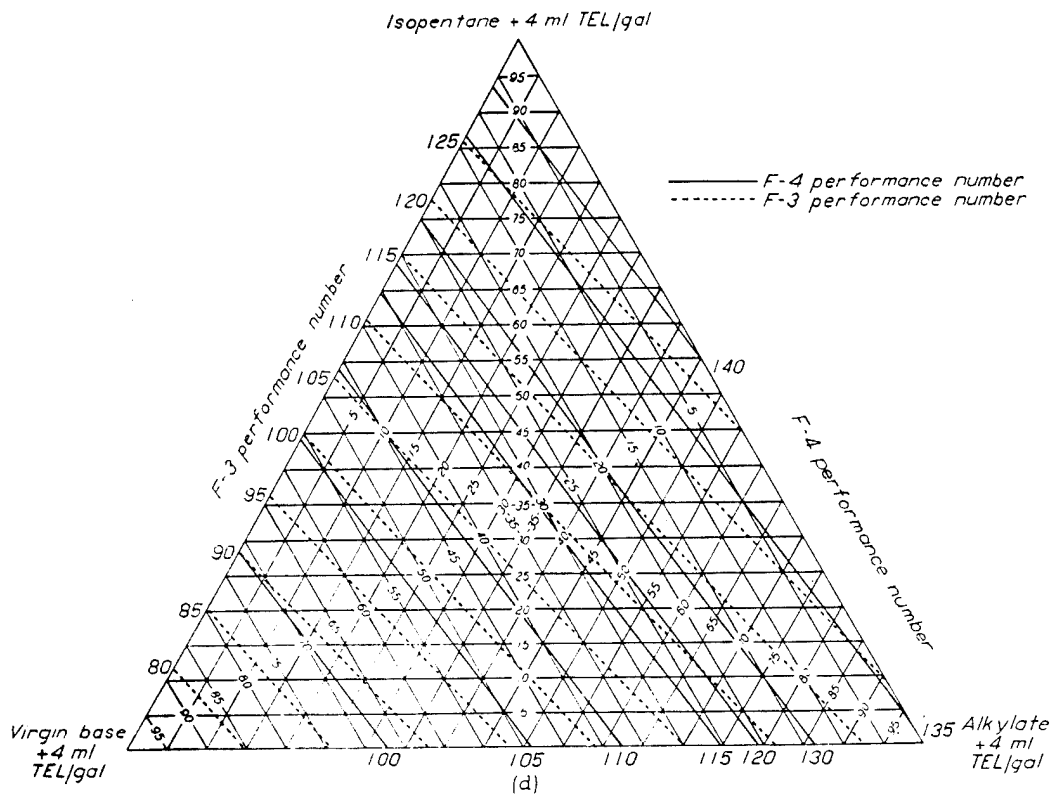
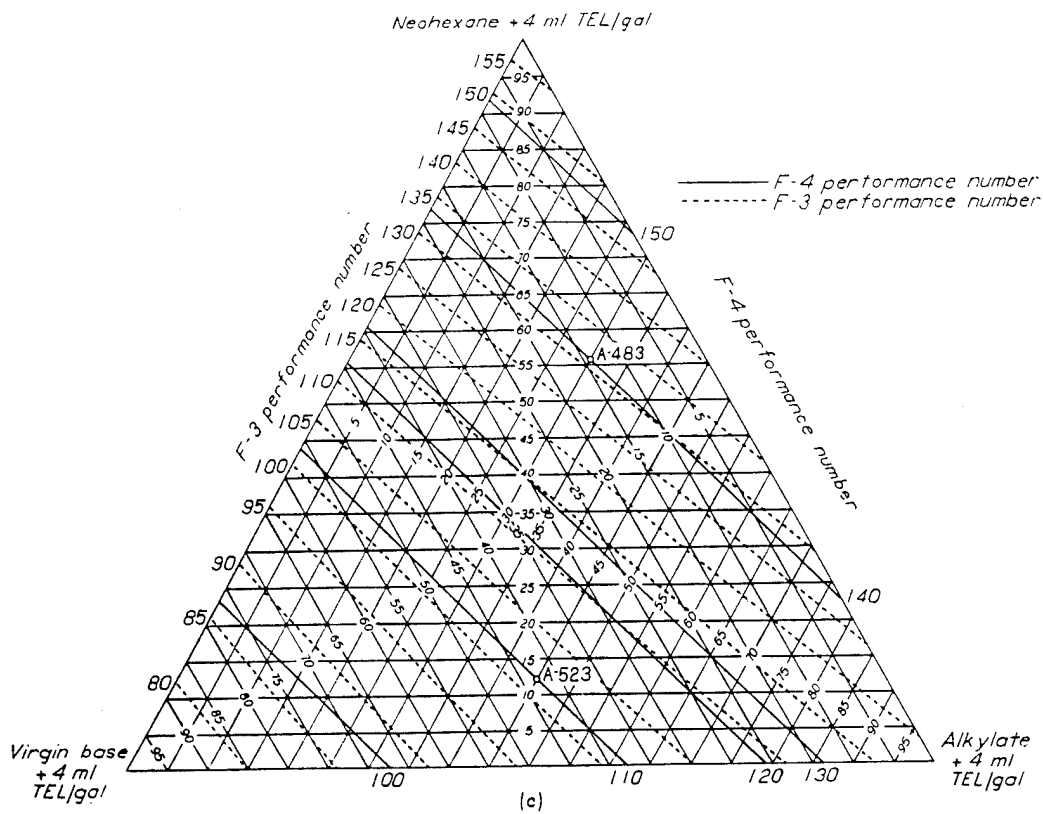


FIGURE 6.—Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing hot-acid octane, aviation alkylate, and virgin base stock.
F-4 ratings at fuel-air ratio of 0.11.



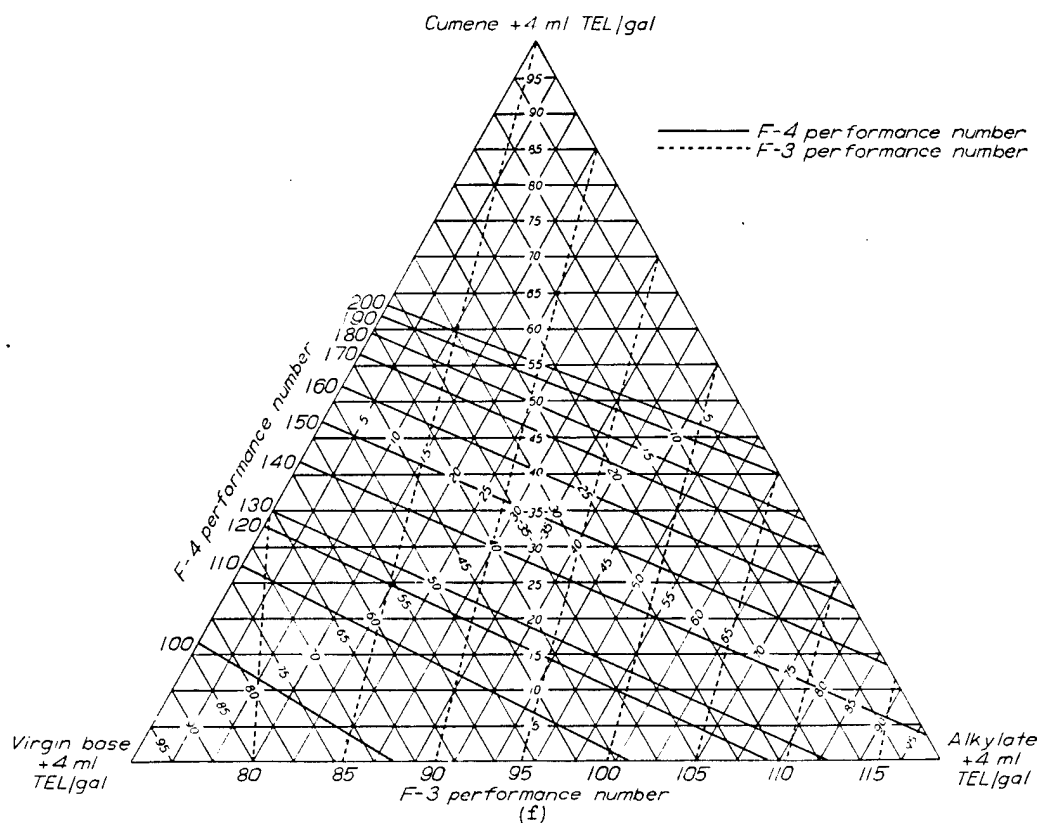
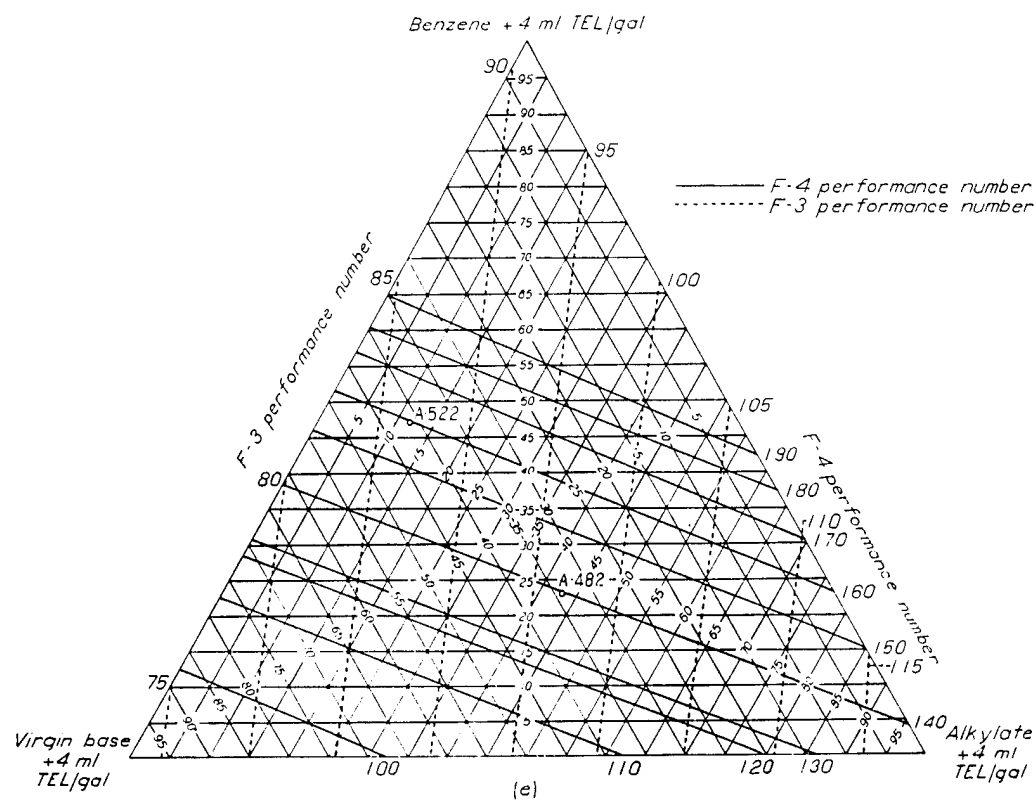
(a) Triptane blends: F-4 ratings at fuel-air ratio of 0.11.
 (b) Diisopropyl blends: F-4 ratings at fuel-air ratio of 0.11.

FIGURE 7.—Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing high-antiknock blending agents, aviation alkylate, and virgin base stock.



(c) Neohexane blends; F-4 ratings at fuel-air ratio of 0.11.
 (d) Isopentane blends; F-4 ratings at fuel-air ratio of 0.11.

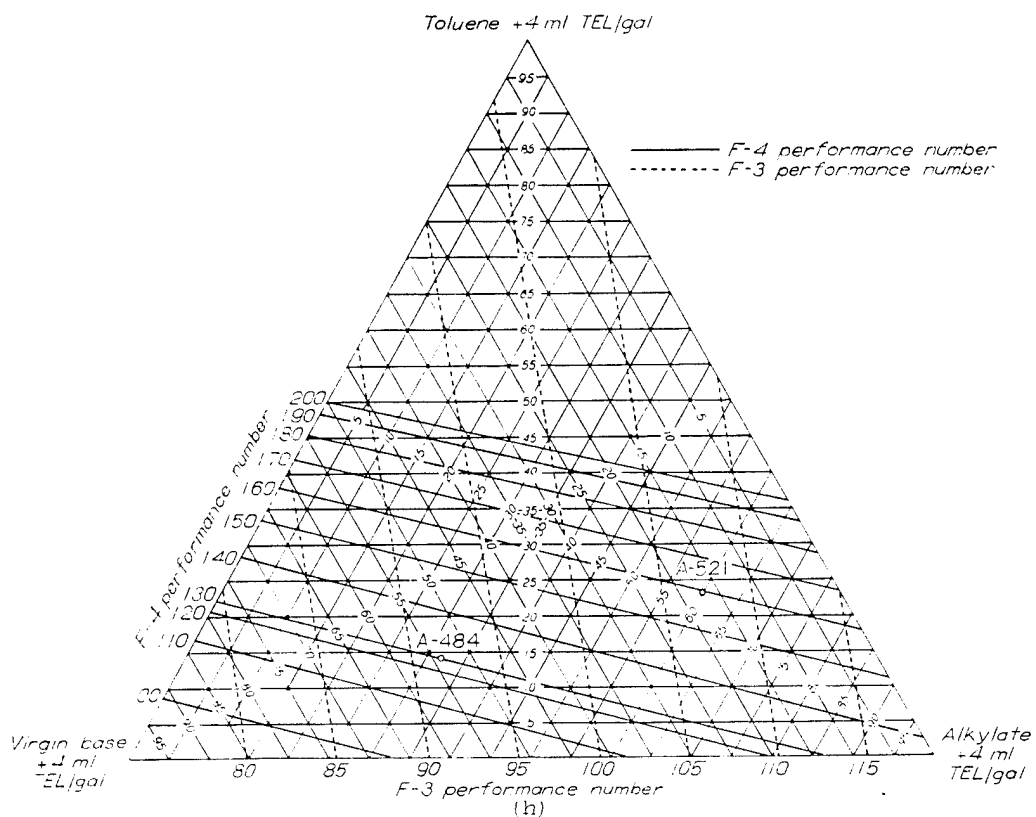
FIGURE 7.—Continued. Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing high-antiknock blending agents, aviation alkylate, and virgin base stock.



(e) Benzene blends; F-4 ratings at fuel-air ratio of 0.11.

(f) Cumene blends; F-4 ratings at fuel-air ratio for peak power.

FIGURE 7.—Continued. Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing high-antiknock blending agents, aviation alkylate, and virgin base stock.



(g) Mixed xylenes blends; F-4 ratings at fuel-air ratio of 0.11.

(h) Toluene blends; F-4 ratings at fuel-air ratio of 0.11.

FIGURE 7.—Continued. Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing high-antiknock blending agents, aviation alkylate, and virgin base stock.

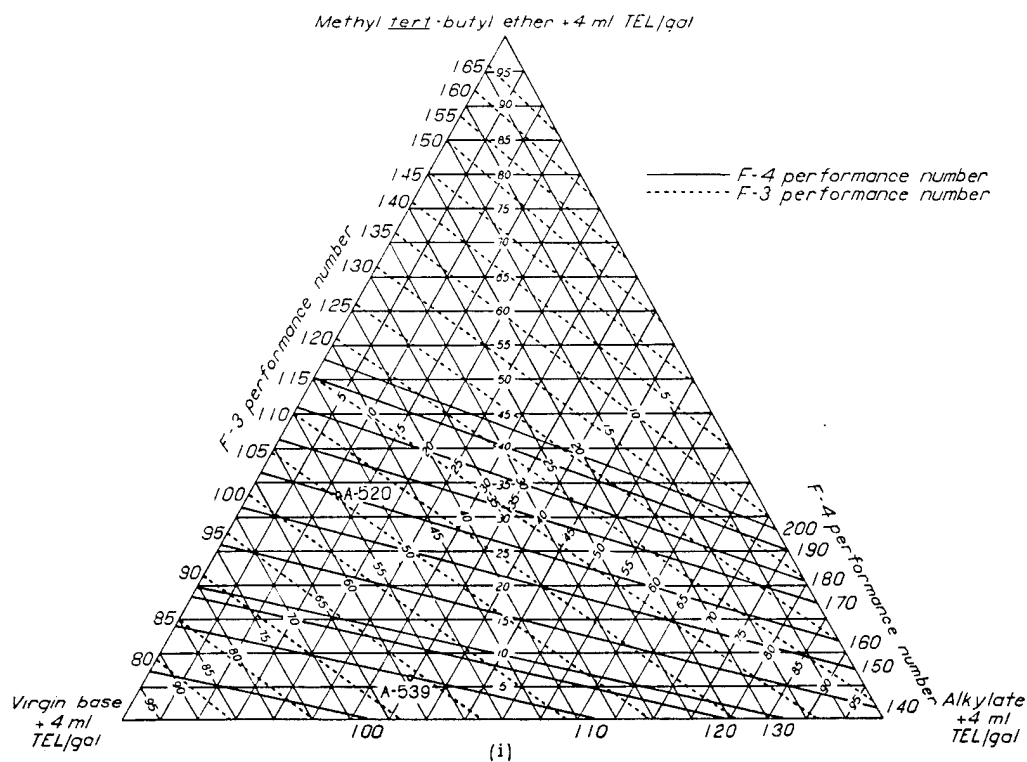
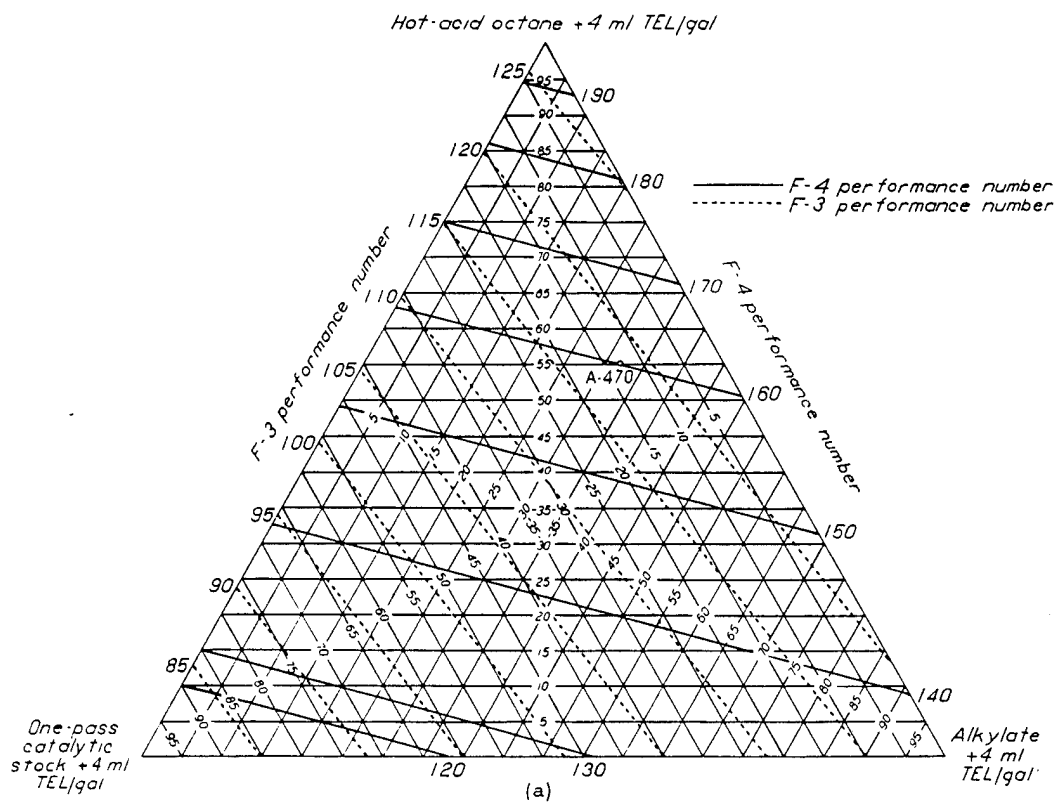
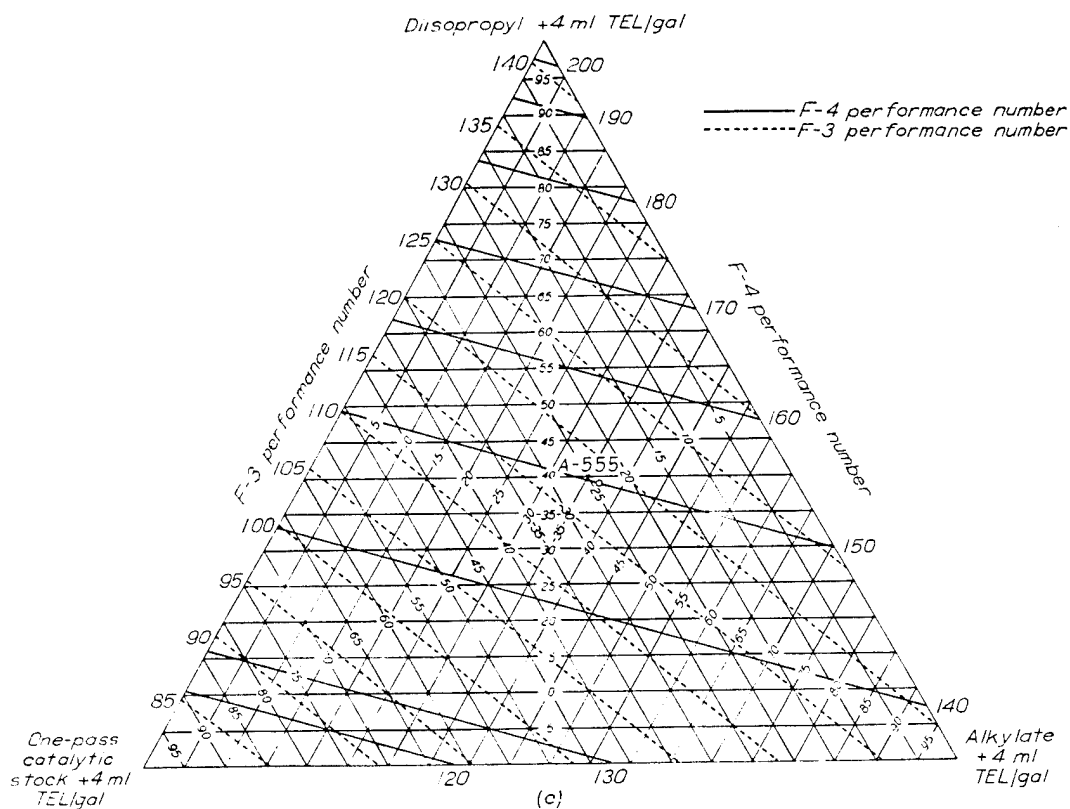
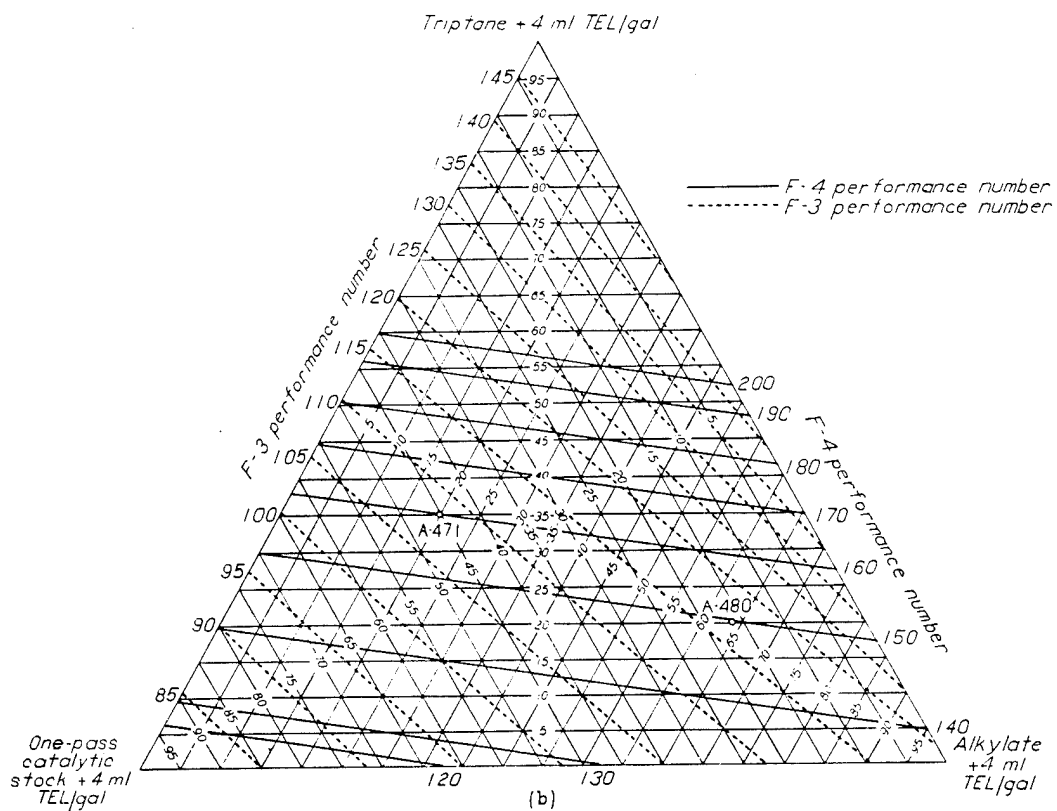
(i) Methyl *tert*-butyl ether blends; F-4 ratings at fuel-air ratio of 0.11.

FIGURE 7.—Concluded. Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing high-antiknock blending agents, aviation alkylate, and virgin base stock.



(a) Hot-acid octane blends; F-4 ratings at fuel-air ratio of 0.11.

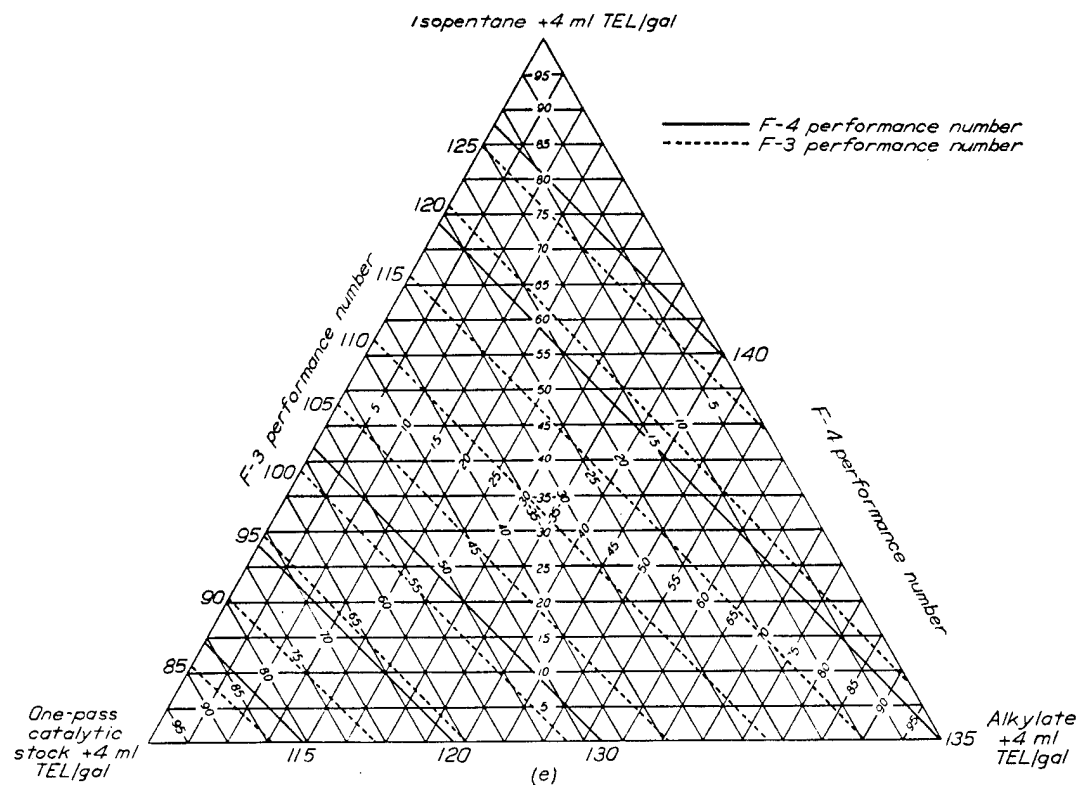
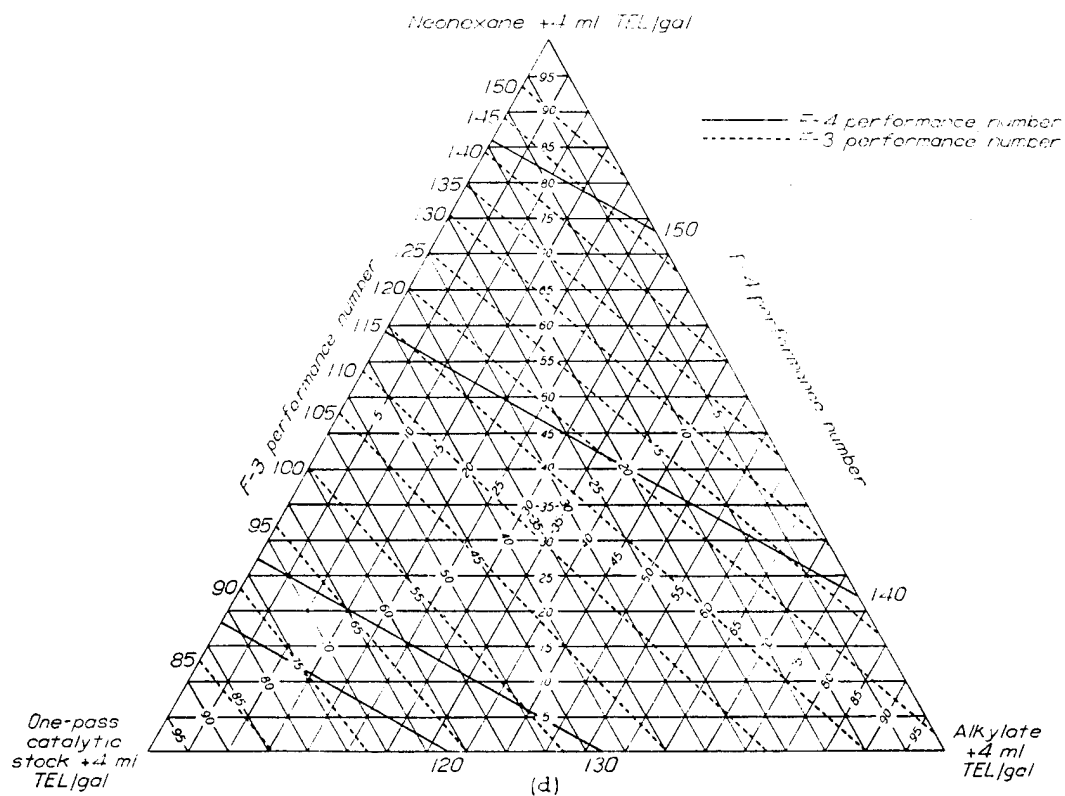
FIGURE 8.—Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing high-antiknock blending agents, aviation alkylate, and one-pass catalytic stock.



(b) Triptane blends; F-4 ratings at fuel-air ratio of 0.11.

(c) Diisopropyl blends; F-4 ratings at fuel-air ratio of 0.11.

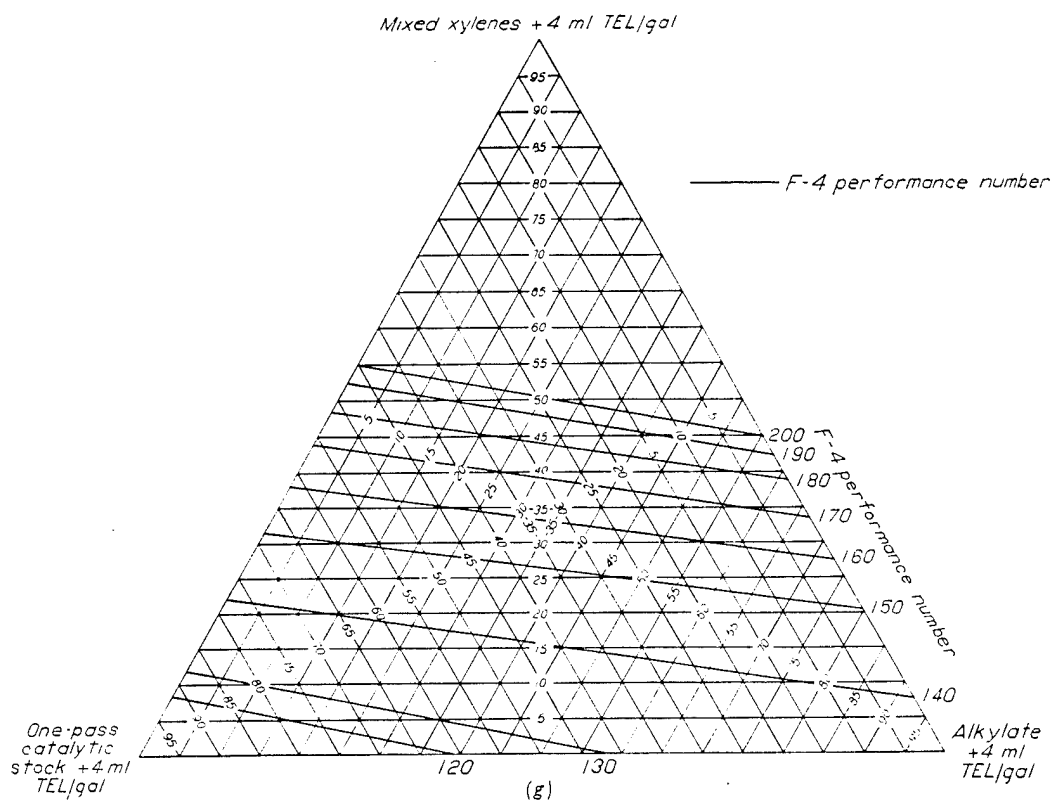
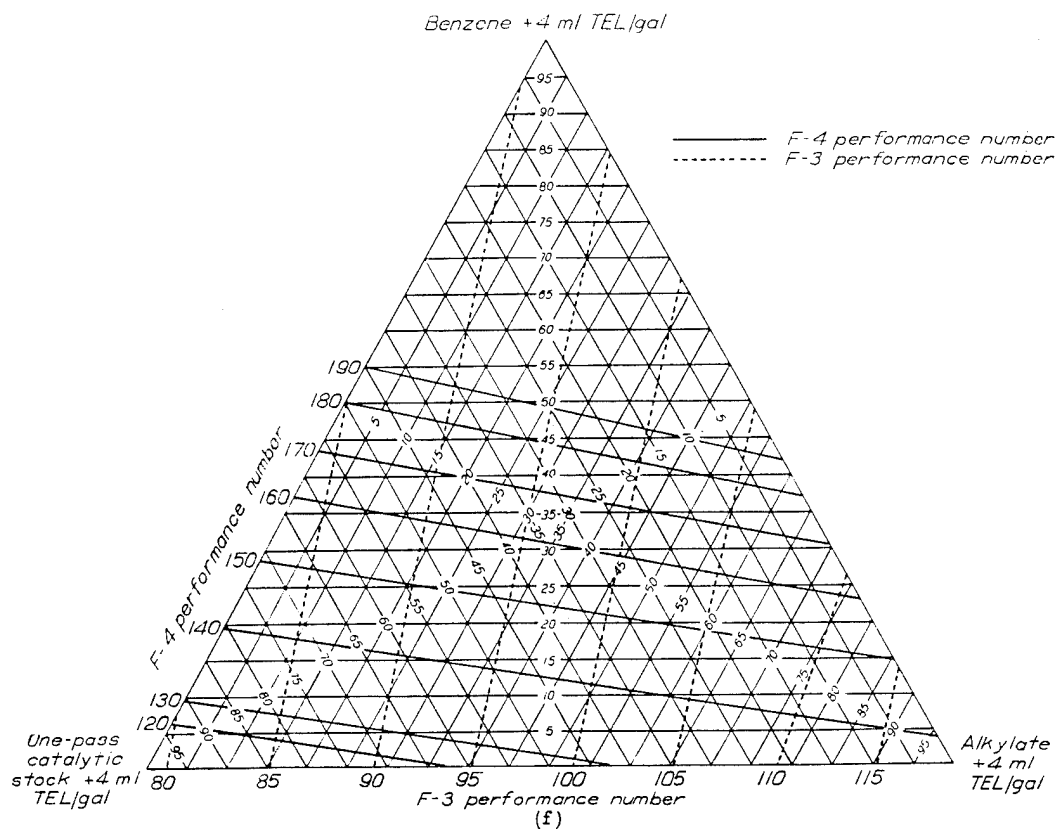
FIGURE 8.—Continued. Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing high-antiknock blending agents, aviation alkylate, and one-pass catalytic stock.



(d) Neohexane blends; F-4 ratings at fuel-air ratio of 0.11.

(e) Isopentane blends; F-4 ratings at fuel-air ratio of 0.11.

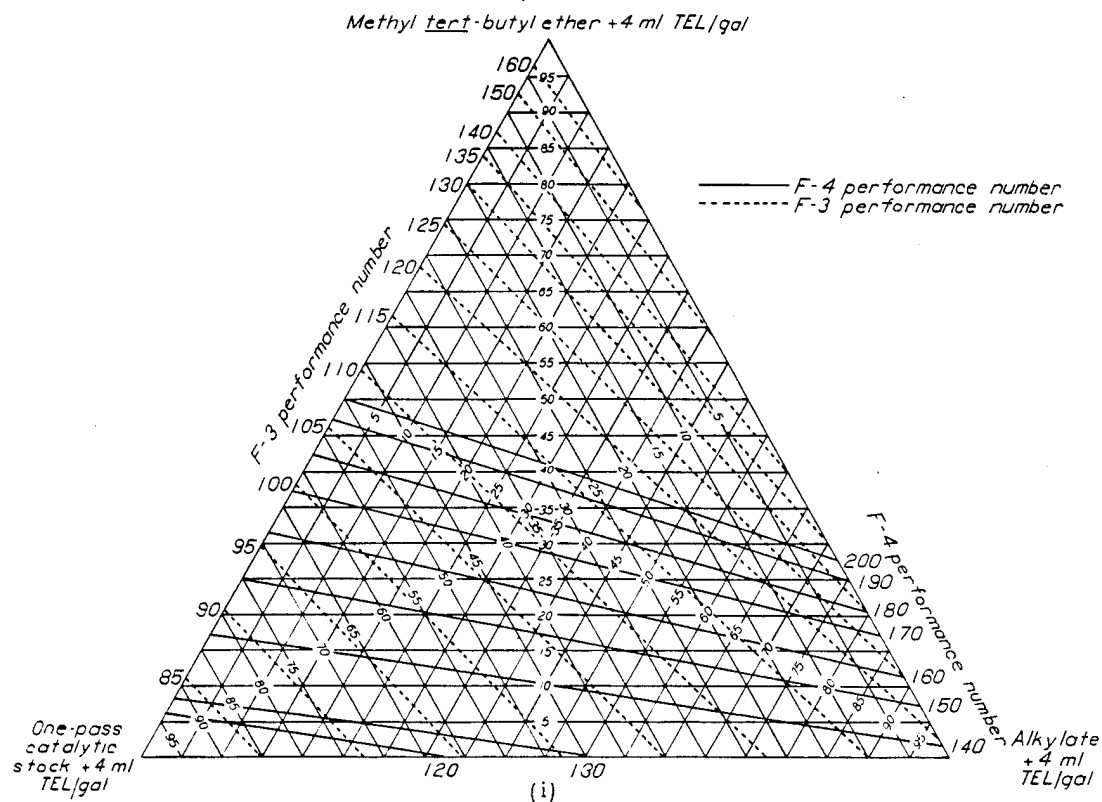
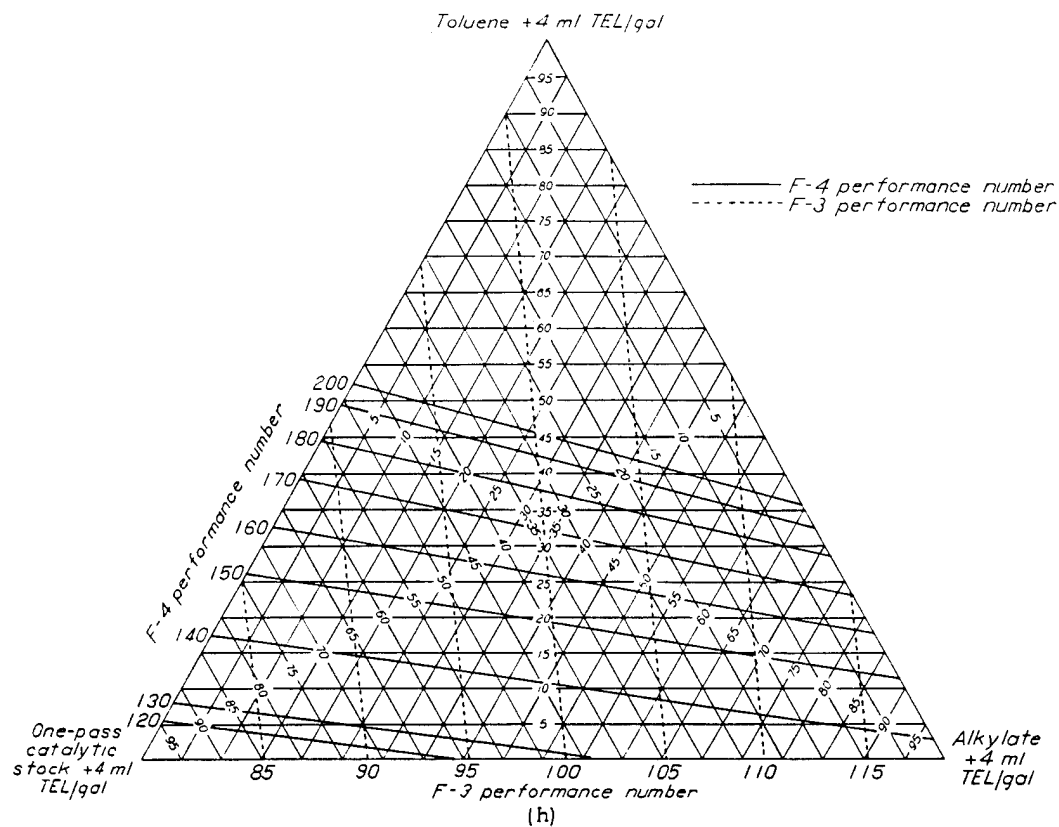
FIGURE 8.—Continued. Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing high-antiknock blending agents, aviation alkylate, and one-pass catalytic stock.



(f) Benzene blends; F-4 ratings at fuel-air ratio of 0.11.

(g) Mixed xylenes blends; F-4 ratings at fuel-air ratio of 0.11.

FIGURE 8.—Continued. Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing high-antiknock blending agents, aviation alkylate, and one-pass catalytic stock.



(h) Toluene blends; F-4 ratings at fuel-air ratio of 0.11.
 (i) Methyl *tert*-butyl ether blends; F-4 ratings at fuel-air ratio of 0.11.

FIGURE 8.—Concluded. Knock-limited performance determined by F-3 and F-4 rating methods for ternary blends containing high-antiknock blending agents, aviation alkylate, and one-pass catalytic stock.

In figure 7 (f) the lines showing F-4 performance numbers for cumene blends were determined by plotting peak knock-limited power values rather than power values at a fuel-air ratio of 0.11. This deviation from the procedure used for all other plots in figures 6, 7, and 8 was necessary because most of the mixture-response curves for the cumene blends investigated (reference 1) intersected at fuel-air ratios between 0.10 and 0.11. (See fig. 9.) The fuel-air ratio for peak knock-limited power varied between 0.115 and 0.132 for the cumene blends used in preparing figure 7 (f).

No plot was prepared for blends of cumene, aviation alkylate, and one-pass catalytic stock because rich-mixture peaks were not obtained for a sufficient number of the binary blends of cumene and one-pass catalytic stock reported in reference 1.

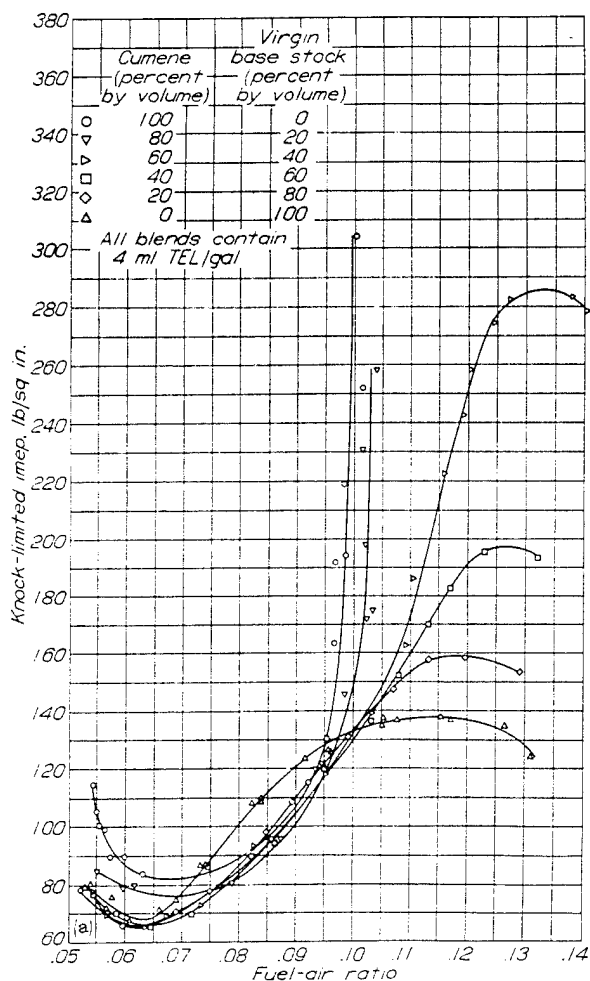
Lines of F-3 performance for xylenes blends were not plotted in figures 7 (g) and 8 (g) because the curve of composition against F-3 ratings for binary blends of xylenes and aviation alkylate passed through a minimum. (See fig. 10.)

In general, data obtained on the F-3 engine for the aromatic blends could not be handled with complete satisfaction

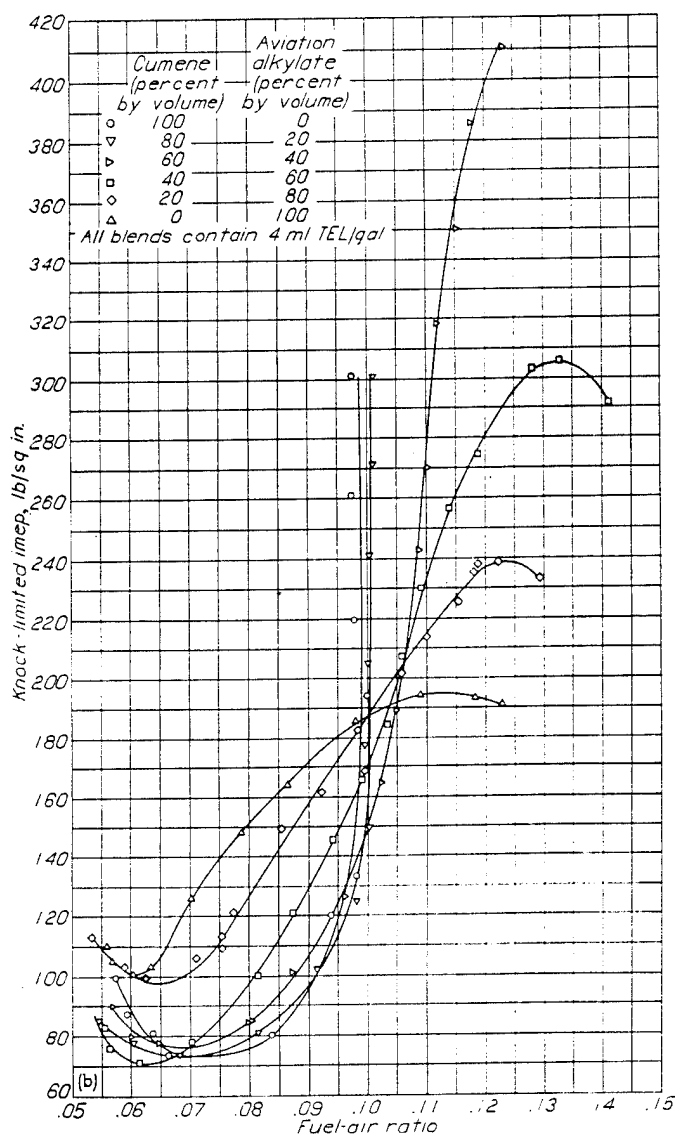
by the empirical procedure previously explained. For this reason, the accuracy of the lines of constant F-3 performance shown for the aromatic-paraffinic systems in figures 7 and 8 is questionable.

QUATERNARY BLENDS

The performance charts presented in figures 6, 7, and 8 are of interest primarily from considerations of maximum knock-limited performance attainable with various combinations of fuel blending agents and current base stocks. The producers of aviation fuel, however, are interested in the maximum knock-free power attainable with a finished blend that meets physical-property specifications for aviation fuels. In the present analysis, an attempt has been made to show how performance charts can be prepared for ternary blends in which each of the components has been isopentanzied to a Reid vapor pressure of 7 pounds per square inch.

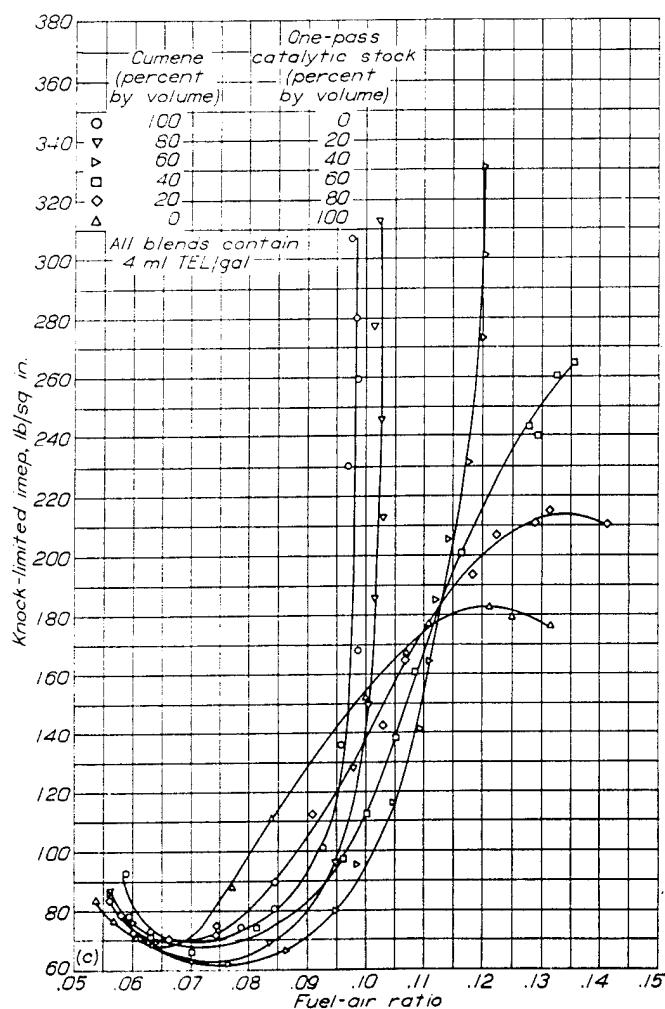


(a) Blends with virgin base stock.



(b) Blends with aviation alkylate.

FIGURE 9.—Knock-limited performance of binary blends of cumene with aviation alkylate, virgin base stock, and one-pass catalytic stock as determined in F-4 rating engine.



(c) Blends with one-pass catalytic stock.

FIGURE 9.—Concluded. Knock-limited performance of binary blends of cumene with aviation alkylate, virgin base stock, and one-pass catalytic stock as determined in F-4 rating engine.

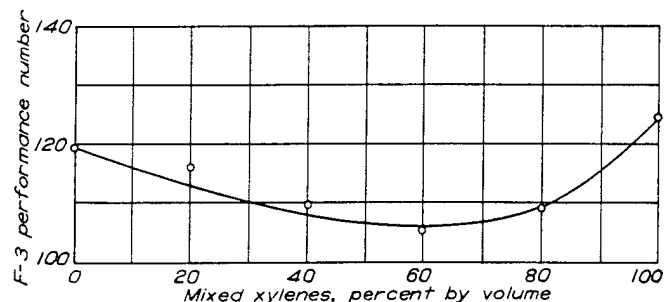


FIGURE 10.—Knock-limited performance determined by F-3 rating method for binary blends of mixed xylenes with aviation alkylate.

The addition of isopentane to adjust the vapor pressure of the components in a system such as that shown in figure 7 (a) will necessarily affect the maximum knock-free power attainable because of the performance rating of isopentane relative to the ratings of the other components in the system. (See table II.) In figure 7 (a), for example, a blend of 58.5-percent triptane, 30.5-percent alkylate, and 11-percent virgin base stock has a lean-rich performance-number rating of

135/200 and a Reid vapor pressure of approximately 3.5 pounds per square inch (estimated from table II). In order to obtain the same performance (135/200) with a blend of triptane, alkylate, and virgin base stock that has been isopentanized to a Reid vapor pressure of 7 pounds per square inch (maximum from specification), a blend of 55-percent triptane, 17-percent alkylate, 7-percent virgin base stock, and 21-percent isopentane could be used. The addition of isopentane has thus effectively decreased the quantity of triptane needed to obtain the 135/200 performance rating, which is attributed to the fact that isopentane has better performance characteristics than the alkylate or the virgin base stock used as well as a higher Reid vapor pressure than the other three constituents in the blend. (See table II.)

It must be emphasized that the preceding example is merely given as a sample consideration of a fuel characteristic other than knock that must be considered for a finished fuel blend. This example is not intended to imply that the preparation of fuel blends as presented herein with Reid vapor pressures adjusted to meet specifications will necessarily produce blends that will meet all pertinent specifications.

Several performance charts for quaternary blends containing isopentane were prepared for comparison with the charts previously described for ternary blends. In each of the quaternary systems, the vapor pressure was adjusted to 7 pounds per square inch. Three assumptions were made in the preparation of these charts:

(1) The relation between composition (volume basis) and Reid vapor pressure for binary blends of isopentane with another paraffinic fuel is linear.

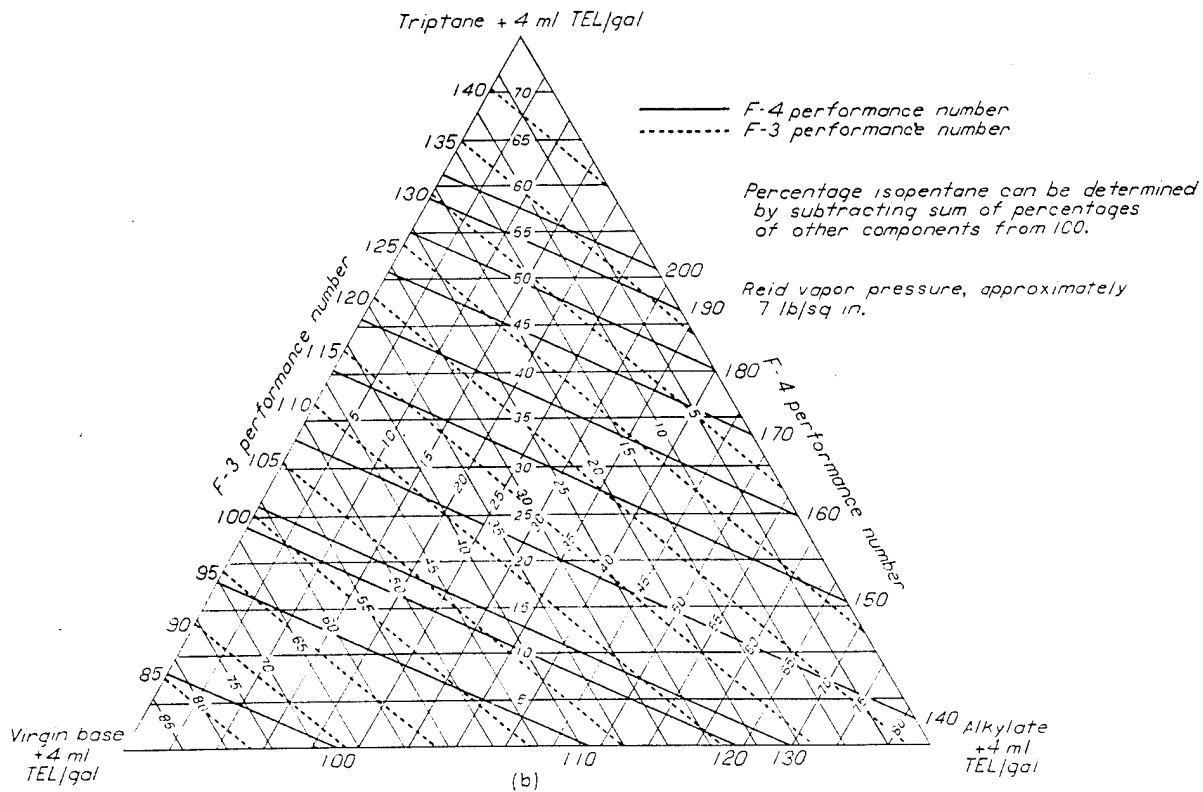
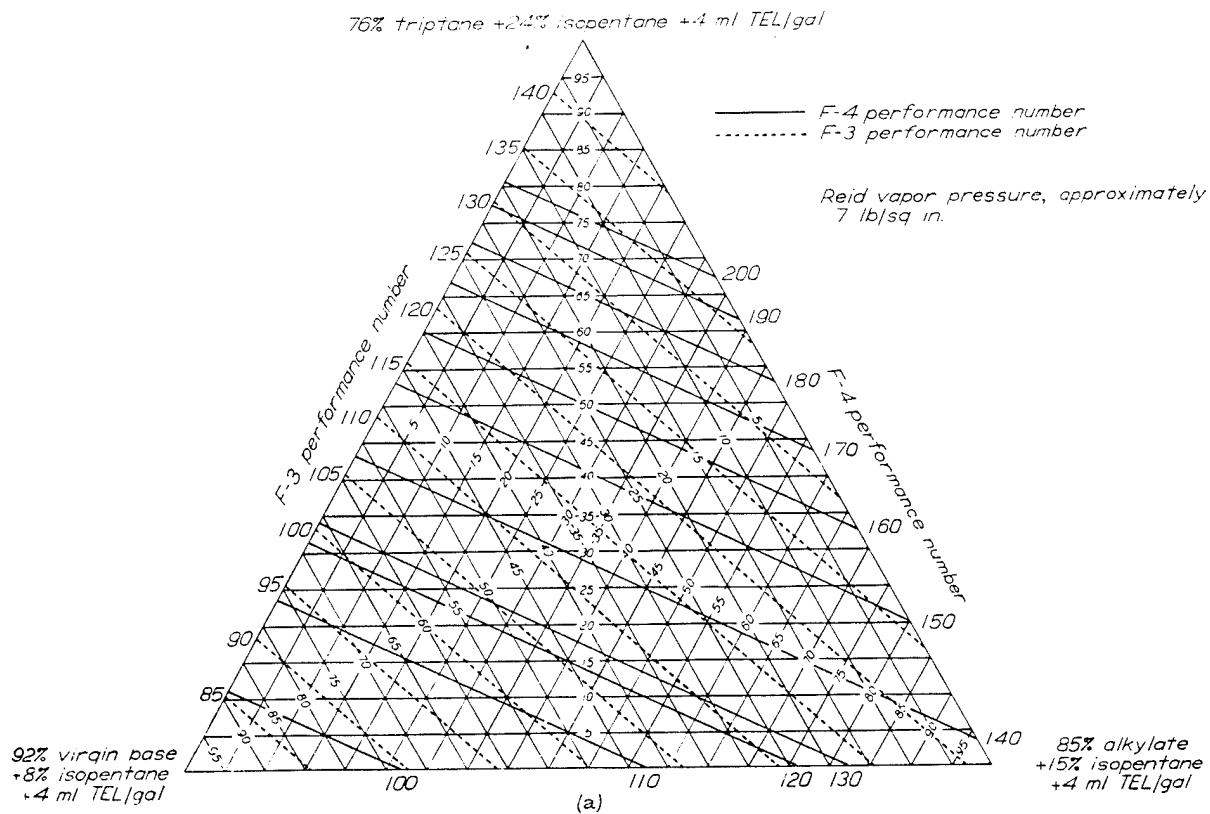
(2) The relation between composition and the reciprocal of F-4 (rich) knock-limited indicated mean effective pressure for binary blends of isopentane with another paraffinic fuel is linear.

(3) The relation between composition and F-3 performance number for binary blends of isopentane with another paraffinic fuel is linear.

On the basis of the available data, assumption (3) appears to be valid for only a few cases. For this reason the F-3 performance lines on the charts for quaternary blends may be in error.

As an example of the preparation of the performance chart for a quaternary system, it is assumed desirable to isopentanize the blends represented by figure 7 (a). The first step in this problem is to determine the amount of isopentane to be added to each of the pure components (fig. 7 (a)) to obtain a Reid vapor pressure of 7 pounds per square inch and to determine the resultant F-3 and F-4 performance-number ratings for these blends. This information was obtained from the foregoing assumptions and the data in table II and is presented in the following table:

	F-3 per- formance number	F-4 indi- cated mean effective pressure number (lb/sq in.)
76% triptane + 24% isopentane + 4 ml TEL/gal.....	145	455
85% alkylate + 15% isopentane + 4 ml TEL/gal.....	121	200
92% virgin base + 8% isopentane + 4 ml TEL/gal.....	78	142



(a) Plain triangular coordinate.

(b) Triangular coordinate adjusted to show blend composition in terms of concentrations of individual constituents.

FIGURE 11.—Knoek-limited performance determined by F-3 and F-4 rating methods for quaternary blends containing triptane, aviation alkylate, virgin base stock, and isopentane. F-4 ratings at fuel-air ratio of 0.11.

The triangular chart shown in figure 11 (a) was obtained by treating these three blends (all of which have Reid vapor pressures of 7 lb/sq in.) as separate components by the procedure used in preparing figure 7 (a). Any point on figure 11 (a) represents the F-3 and F-4 performance number of a quaternary blend. The actual quantity of each component in the blend, however, cannot be readily determined from the chart because the percentages given on the altitudes of the triangle show only the amounts of the binary blends at the vertexes. For this reason, the grid of the chart was so adjusted, as shown in figure 11 (b), that the quantity of any one of the four components in the blend could be determined from the chart.

As an example of the method of determining the composition of fuel in figure 11 (b), it is assumed that a blend of triptane, aviation alkylate, virgin base stock, and isopentane having a lean-rich rating of 130/180 is desired. The concentrations of triptane, alkylate, and virgin base stock in the blend having the desired rating can be read directly from the altitudes of the triangle in the manner used in previous charts. These concentrations are 48, 19, and 13 percent, respectively. The concentration of isopentane can be determined by subtracting the sum of the percentages of the other components from 100.

Performance charts for the following quaternary systems have been prepared and are presented in figure 12:

Triptane, hot-acid octane, aviation alkylate, and isopentane

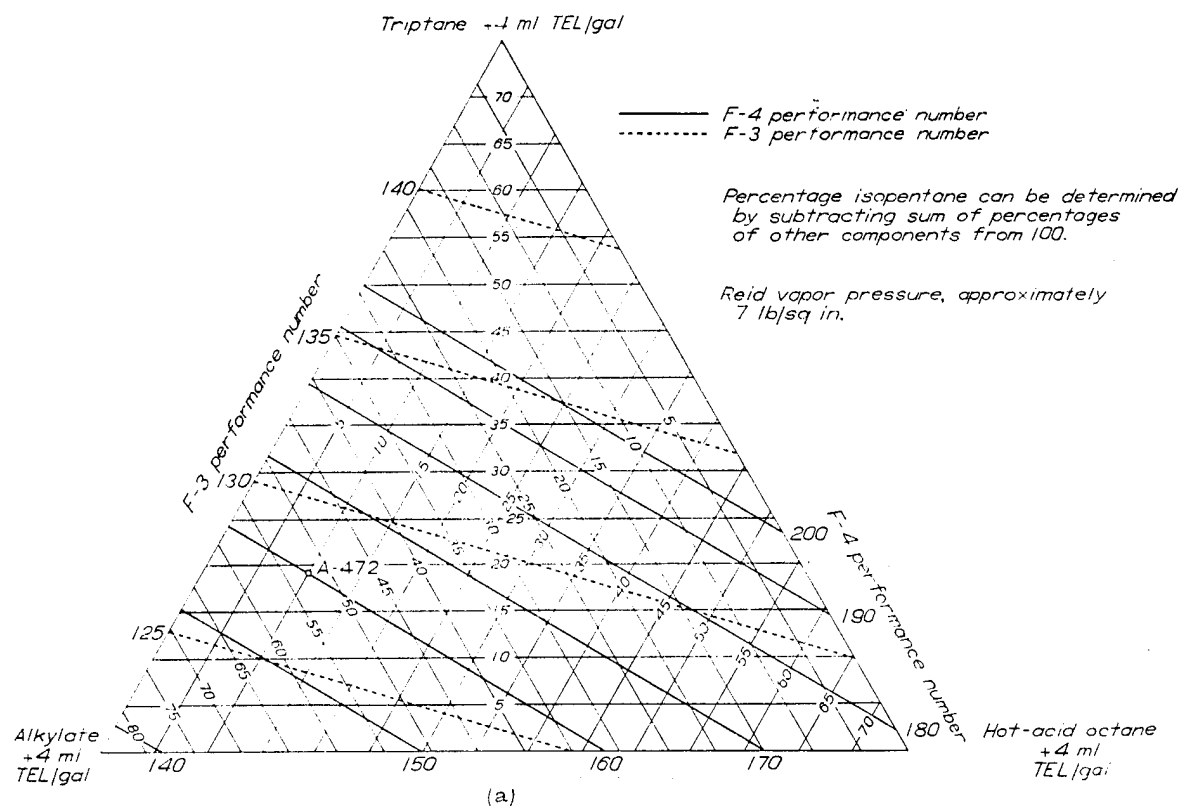
Triptane, diisopropyl, aviation alkylate, and isopentane
Triptane, diisopropyl, hot-acid octane, and isopentane
Diisopropyl, hot-acid octane, aviation alkylate, and isopentane

The vapor pressure determined for the diisopropyl used in figure 12 was 7.4 pounds per square inch. (See table II.) In the preparation of figure 12, however, a vapor pressure of 7 pounds per square inch was assumed for diisopropyl.

ACCURACY OF PERFORMANCE CHARTS

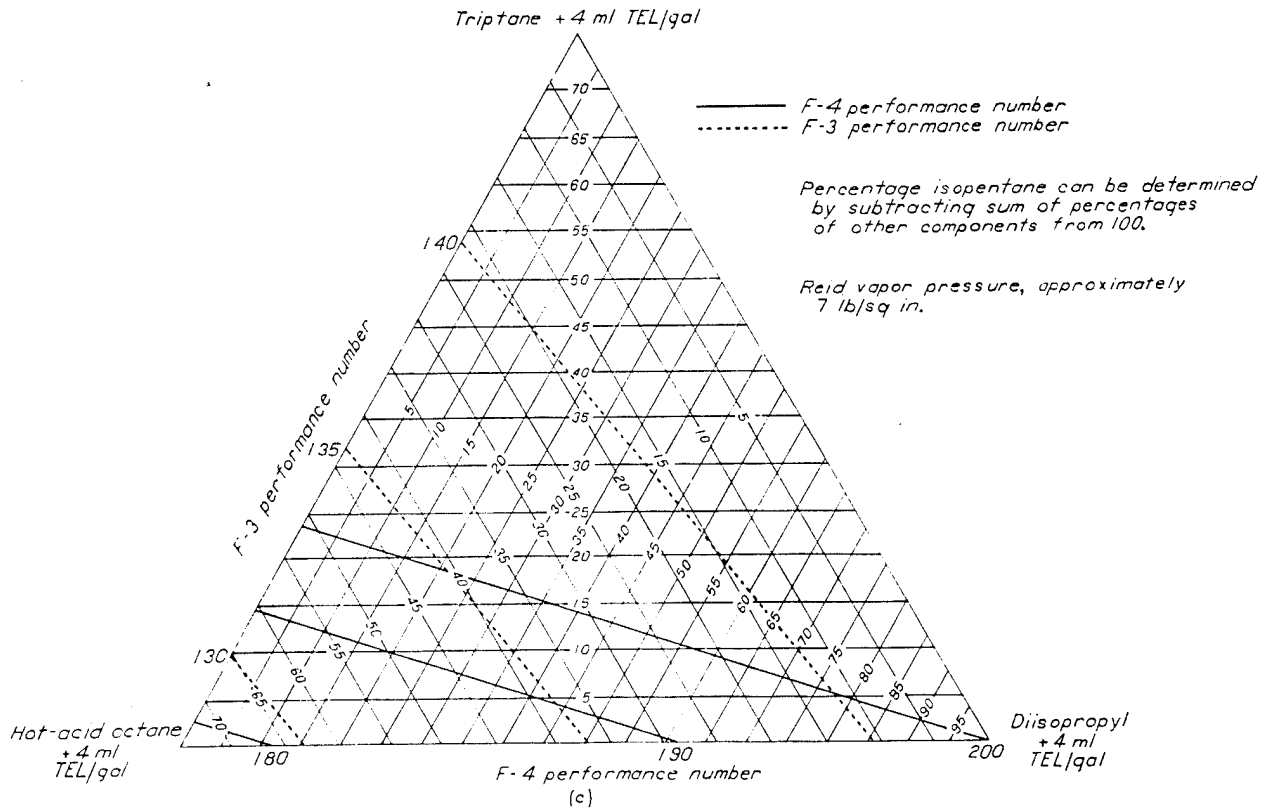
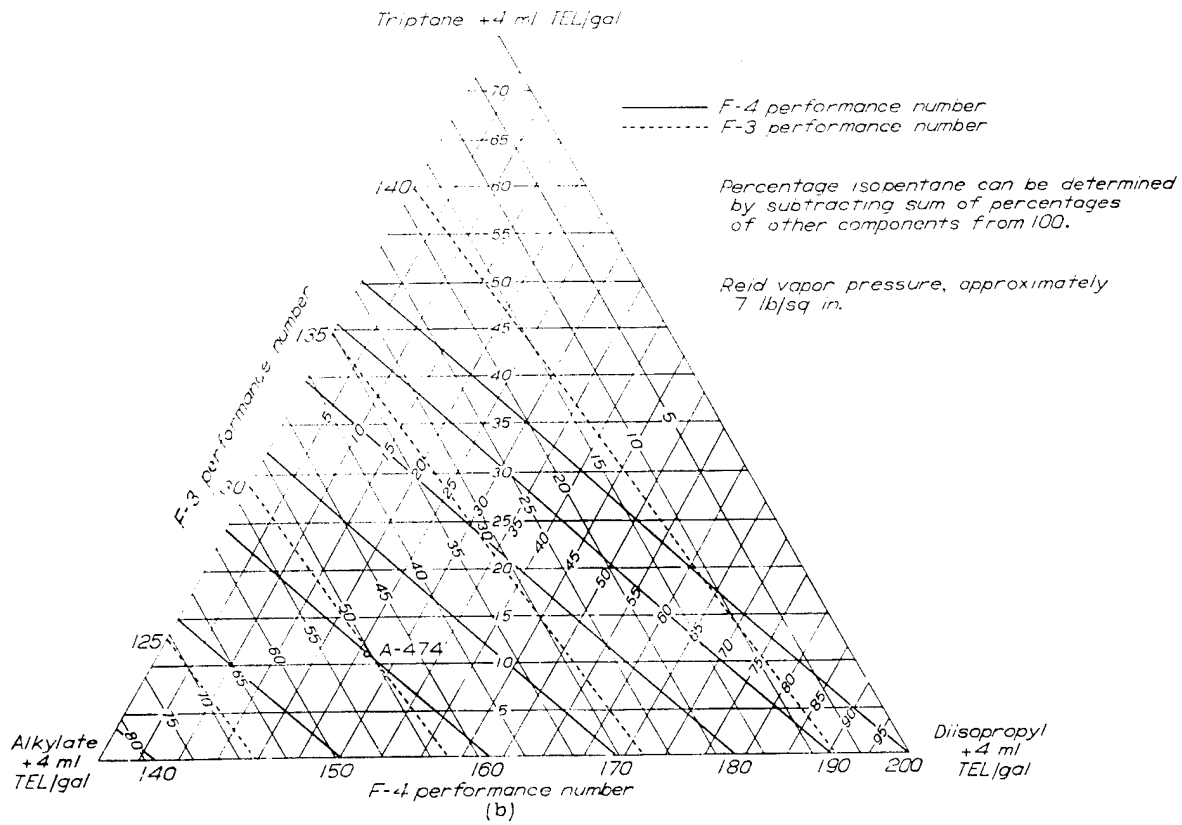
The accuracy of the charts was determined by selecting ternary or quaternary blends from the various charts and investigating these blends by the standard F-3 and F-4 procedures. Inasmuch as the F-4 ratings shown on the charts were estimated at a fuel-air ratio of 0.11, the check ratings were determined at this same fuel-air ratio.

The check blends investigated and their ratings are shown in table III. These blends are also shown on the various charts by the symbols. The fuel numbers shown adjacent to each of the symbols on the charts correspond to the fuel numbers given in this table. All the data in table III are presented in figure 13 to show the relation between estimated and observed performance numbers. For the 25 blends shown in figure 13, the average deviation from the match line was 3.1 performance numbers for the F-3 ratings and 1.5 for the F-4 ratings.



(a) Blends of triptane, hot-acid octane, aviation alkylate, and isopentane; F-4 ratings at fuel-air ratio of 0.11.

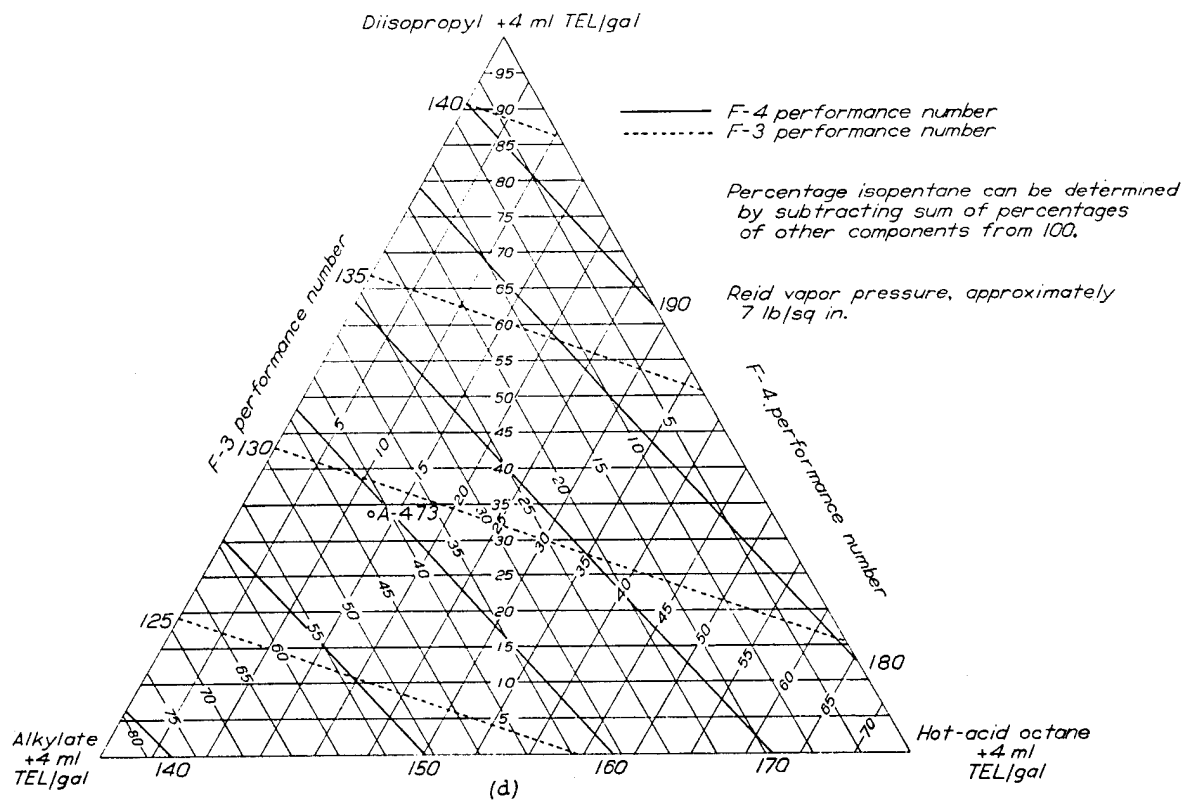
FIGURE 12.—Knock-limited performance determined by F-3 and F-4 rating methods for quaternary blends.



(b) Blends of triptane, diisopropyl, aviation alkylate, and isopentane; F-4 ratings at fuel-air ratio of 0.11.

(c) Blends of triptane, diisopropyl, hot-acid octane, and isopentane; F-4 ratings at fuel-air ratio of 0.11.

FIGURE 12.—Continued. Knock-limited performance determined by F-3 and F-4 rating methods for quaternary blends.



(d) Blends of diisopropyl, hot-acid octane, aviation alkylate, and isopentane; F-4 ratings at fuel-air ratio of 0.11.

FIGURE 12.—Concluded. Knock-limited performance determined by F-3 and F-4 rating methods for quaternary blends.

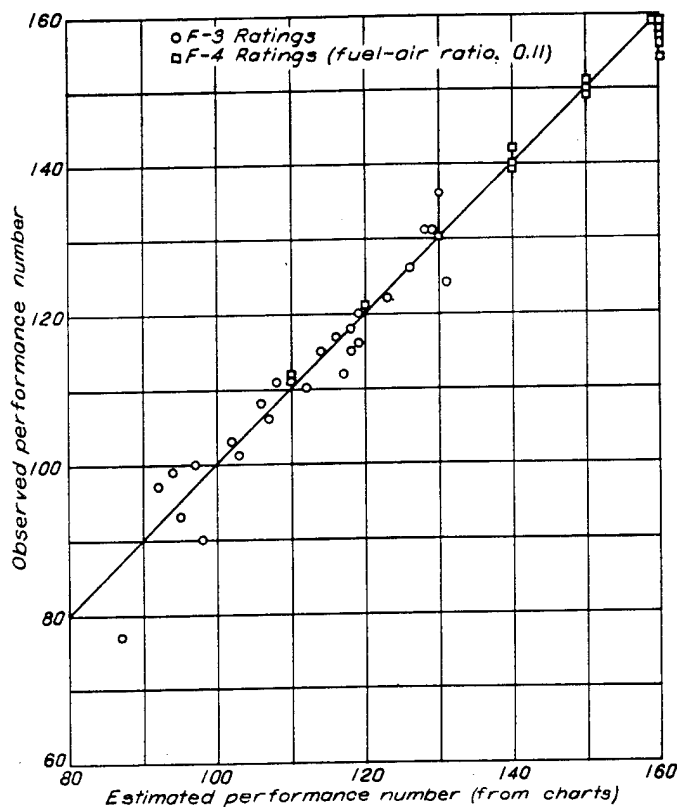


FIGURE 13.—Relation between estimated and observed knock-limited performance ratings as determined by F-3 and F-4 rating methods.

In consideration of the accuracy of the charts it must be emphasized that the previously mentioned discrepancies noted in the F-3 ratings of binary blends containing aromatics are responsible for some of the large deviations in table III. For this reason the F-3 performance lines for the aromatic systems shown in figures 7 and 8 must be used with considerable caution.

DISCUSSION OF PERFORMANCE CHARTS

The data in figures 7 and 8 can be used for certain general comparisons of paraffins, aromatics, and ethers. In figure 7 (a), for example, at the point representing a blend of 81-percent aviation alkylate, 19-percent virgin base stock, and 4 ml TEL per gallon, the lean-rich rating is 110/123. Moving on a straight line from this point toward the triptane vertex until 20-percent triptane has been added results in a blend having a rating of 118/145. The addition of 20-percent triptane to the base blend has thus increased the lean rating of the base blend by 8 performance numbers and the rich rating by 22.

On the other hand, if in figure 7 (e) 20-percent benzene is added to the same base blend used in the foregoing example, then the rating changes from 110/123 to 106/146. The addition of 20-percent benzene has decreased the lean rating by 4 performance numbers, whereas the rich rating has been increased by 23.

From this comparison, it follows that in the illustrative example the aromatic (benzene) and the paraffin (triptane) are equally effective for increasing the F-4 (rich) performance

but that triptane is more effective than benzene for improving lean performance.

When any two of the charts in figure 7 or 8 are compared, the nearer a given constant performance line is to the base of the triangle, the better the performance of the fuel represented by the top vertex of the triangle. For example, in figure 7 (a) the line representing an F-4 performance number of 200 is much nearer the base of the triangle than the same line in figure 7 (b). Triptane plus 4 ml TEL per gallon has therefore a higher rating than diisopropyl plus 4 ml TEL per gallon.

Observations similar to those made in the foregoing discussion can be made for the charts in figures 11 and 12. In the case of these figures, however, the effect of a single component cannot be isolated from the other components because the concentration of isopentane varies with that of any other component in the system.

SUMMARY OF RESULTS

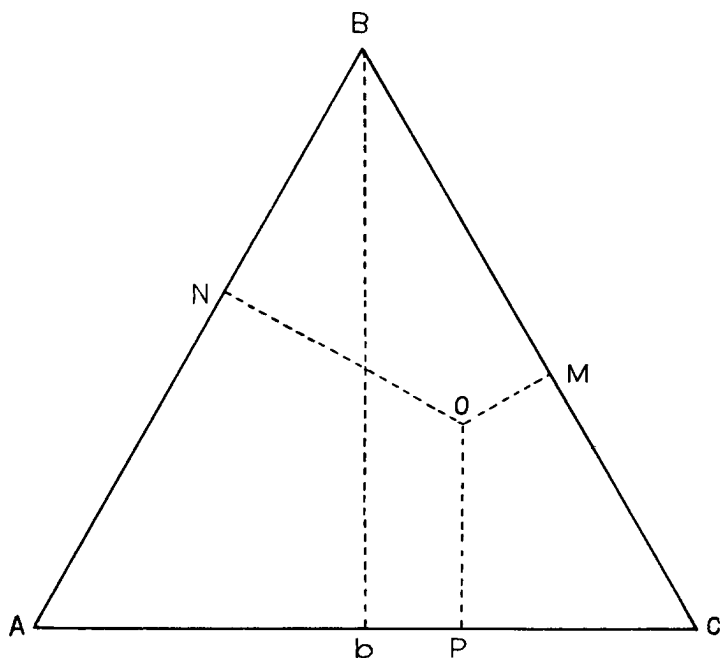
Charts are presented that permit the estimation of F-3 and F-4 knock-limited performance ratings for certain ternary and quaternary fuel blends. Ratings for various ternary and quaternary blends estimated from these charts compare favorably with experimental F-3 and F-4 ratings. Because of the unusual behavior of some of the aromatic blends in the F-3 engine, the charts for aromatic-paraffinic blends are probably less accurate than the charts for purely paraffinic blends.

AIRCRAFT ENGINE RESEARCH LABORATORY,
NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS,
CLEVELAND, OHIO, *January 29, 1945.*

APPENDIX

USE OF TRIANGULAR COORDINATE PAPER

The use of triangular coordinate paper to represent composition for a three-component system will be greatly simplified if it is remembered that for any point in an equilateral triangle the sum of the perpendiculars from that point to each of the sides is equal to the altitude of the triangle. For example, in the following diagram $OP + OM + ON = Bb$.



If each of the vertexes of the triangle represent 100 percent of one of the three constituents, then the percentage of component A in blend O is OM, the percentage of the com-

ponent B is OP, and the percentage of component C is ON.

The equation of a straight line on triangular coordinate paper is of the form

$$a = bN_1 + cN_2 + N_3$$

where

a, b, c constants

N_1, N_2, N_3 concentration of components 1, 2, and 3 in ternary blend

Any equation relating knock-limited performance and blend composition that can be reduced to this form can be represented by a straight line of constant performance on triangular coordinate paper. Equation (1) presented in the text of this report can be reduced to this form by multiplying through by any one of the performance values $(imep)_1$, $(imep)_2$, or $(imep)_3$.

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2. Sanders, Newell D.: A Method of Estimating the Knock Rating of Hydrocarbon Fuel Blends. NACA Rep. No. 760, 1943.
3. Sherwood, Thomas K., and Reed, Charles E.: Applied Mathematics in Chemical Engineering. McGraw-Hill Book Co., Inc., 1939, pp. 300-303.
4. Sanders, Newell D., Hensley, Reece V., and Breitwieser, Roland: Experimental Studies of the Knock-Limited Blending Characteristics of Aviation Fuels. I—Preliminary Tests in an Air-Cooled Cylinder. NACA ARR No. E4I28, 1944.
5. Wear, Jerrold D., and Sanders, Newell D.: Experimental Studies of the Knock-Limited Blending Characteristics of Aviation Fuels. II—Investigation of Leaded Paraffinic Fuels in an Air-Cooled Cylinder. NACA TN No. 1374, 1947.

TABLE I—PERFORMANCE RATINGS OBTAINED IN F-3 AND F-4 ENGINES

[For each fuel there are three rows of values: The first row is imep, lb./sq. in.; the second row for F-3 ratings is octane number or tetraethyl lead in S-3 reference fuel, ml/gal; the second row for F-4 ratings is percentage S-3 reference fuel in M-4 reference fuel or tetraethyl lead in S-3 reference fuel, ml/gal; the third row is performance number. The following abbreviations are used throughout the table: VBS for virgin base stock; alkylate for aviation alkylate; one-pass stock for one-pass catalytic stock; and MTB ether for methyl *tert*-butyl ether.]

Fuel	Fuel composition * (by volume)	F-3 ratings	F-4 ratings ^b						Fuel	Fuel composition * (by volume)	F-3 ratings	F-4 ratings ^b					
			Fuel-air ratio									Fuel-air ratio					
			0.065	0.070	0.085	0.095	0.100	0.110				0.065	0.070	0.085	0.095	0.100	0.110
A-355	VBS.....	73	83	122	137	141	143	A-403	60% diisopropyl+40% one-pass stock	96	114	165	196	210	235		
		90.7	96.6	99.8	0.08	99.8	99.0	97.8		0.24	0.33	0.44	1.02	2.00	2.72		
		75	91	99	103	99	97	94		108	111	114	126	138	145		
A-118	50% alkylate+50% VBS.....	86	99	143	159	162	165	A-404	80% diisopropyl+20% one-pass stock	120	143	197	229	245	272		
		98.8	0.10	0.19	0.34	0.33	0.29	0.24		0.68	1.34	1.65	2.90	4.57			
		96	104	107	111	111	110	109		120	131	135	146	155	162		
A-356	Alkylate.....	104	129	176	190	195	201	A-393	Diisopropyl ^c	147	173	246	289	304	324		
		0.64	0.55	0.93	1.57	1.71	1.87	2.14		2.41	3.53	4.11					
		119	117	124	134	135	137	140		142	150	153	175	195			
A-132	30% one-pass stock+70% VBS.....	72	71	116	130	136	145	A-411	20% neohexane+80% VBS	74	86	124	142	147	150		
		90.6	93.8	90.0	100	98.0	97.5	97.7		94.5	95.0	100	0.10	0.09	0.05		
		75	84	78	100	94	94	94		84	81	97	138	153	164		
A-116	50% one-pass stock+50% VBS.....	64	76	116	137	145	156	A-412	40% neohexane+60% VBS	94	117	0.28	0.31	0.32	0.28		
		90.9	88.6	93.1	100	0.01	0.01	0.06		102	98	106	110	111	110		
		76	76	84	100	101	101	103		102	93	108	159	178	183		
A-119	80% one-pass stock+20% VBS.....	67	76	114	142	154	165	A-413	60% neohexane+40% VBS	0.36	0.26	0.34	0.67	1.03	1.17		
		92.7	90.6	83.1	99.2	0.09	0.16	0.24		112	110	112	120	126	128		
		79	78	84	97	104	106	109		108	108	130	182	203	208		
A-122	30% one-pass stock+70% alkylate	100	100	0.26	0.45	0.58	0.75	0.83	A-414	80% neohexane+20% VBS	2.00	0.75	1.06	1.95	2.48	2.57	
		0.15	0.10	0.26	0.45	0.58	0.75	0.83		138	121	127	138	143	143		
		106	100	110	114	117	121	123		112	130	172	193	199	202		
A-117	50% one-pass stock+50% alkylate	100	96.3	0.06	0.34	0.44	0.58	1.17	A-415	20% neohexane+80% alkylate	1.10	0.95	1.06	1.41	1.85	1.95	
		100	91	103	111	114	117	129		127	125	127	132	137	138		
A-121	80% one-pass stock+20% alkylate	96.3	93.8	95	0.09	0.19	0.26	0.48	A-416	40% neohexane+60% alkylate	1.18	118	137	186	203	207	
		88	84	96	104	107	110	115		1.50	1.25	1.38	2.19	2.48	2.50		
		73	83	125	151	164	179		A-417	60% neohexane+40% alkylate	133	130	131	140	143	143	
A-410	One-pass stock.....	93.4	96.6	99.8	0.12	0.16	0.28	0.49		124	146	195	212	215	216		
		81	91	99	105	106	110	115	A-418	80% neohexane+20% alkylate	2.57	1.53	1.78	2.78	3.10	3.07	
A-136	20% triptane+80% VBS.....	94.2	95.0	0.05	0.23	0.27	0.27	0.28		143	133	136	145	147	145		
		83	88	102	108	110	110	110		3.36	2.35	2.67	3.61	3.93	3.93		
A-137	40% triptane+60% VBS.....	0.18	0.43	0.55	0.86	1.75	2.07	2.07	A-420	20% neohexane+80% one-pass stock	149	142	144	151	152	152	
		107	114	117	125	136	139	139		96.6	98.1	0.14	0.38	0.50	0.92		
A-138	60% triptane+40% VBS.....	0.67	1.20	1.58	5.54				A-421	40% neohexane+60% one-pass stock	90	95	105	113	116	124	
		120	129	134	160	175	175	175		104	104	111	126	135	137		
A-272	20% triptane+80% alkylate.....	1.08	0.19	0.88	2.13	3.17	3.79	4.57	A-422	60% neohexane+40% one-pass stock	0.33	0.75	1.43	2.58	2.97	3.07	
		127	106	123	140	148	152	156		111	121	132	143	146	147		
A-273	40% triptane+60% alkylate.....	98	126	225	262	274	283		A-423	80% neohexane+20% one-pass stock	1.66	1.91	3.05	4.00	4.72	4.67	
		142	113	123	160	177	182	184		135	138	147	153	156	156		
A-274	60% triptane+40% alkylate.....	2.70	0.90	2.76	195	213	216	218	A-394	Neohexane ^c	6.00	4.76	5.58	230	240	242	
A-275	80% triptane+20% alkylate.....	3.06	2.59	5.90						161	156	160	163	162	161		
		147	144	161					A-123	20% isopentane+80% VBS	94.4	93.8	0.02	0.14	0.07	0.05	
A-276	20% triptane+80% one-pass stock ^a	98.8	90.0	90.7	0.01	0.14	0.26	1.17	A-124	40% isopentane+60% VBS	83	84	101	106	103	101	
		96	77	78	101	105	110	135		97	96	108	110	108	107		
A-277	40% triptane+60% one-pass stock ^a	0.08	99.4	0.05	0.29	0.88	1.77	3.86	A-134	60% isopentane+40% VBS	0.23	0.12	0.41	0.46	0.46	0.45	
		103	99	101	111	124	136	152		108	105	114	114	114	114		
A-278	60% triptane+40% one-pass stock ^a	0.48	0.43	0.36	1.36	3.52			A-375	20% isopentane+80% alkylate	0.92	1.39	1.69	2.19	2.34	2.29	
		115	114	113	131	150	162	190		124	131	135	140	142	141		
A-279	80% triptane+20% one-pass stock ^a	1.80	1.63	1.82					A-376	40% isopentane+60% alkylate	0.99	1.39	1.69	2.52	2.48	2.36	
		136	134	137						125	131	135	143	143	142		
A-271	Triptane ^c	3.30	204	262	4303				A-388	20% isopentane+80% one-pass stock	95.8	97.5	0.02	0.20	0.34	0.47	
		149	191							87	94	101	108	111	115		
A-397	20% diisopropyl+80% VBS.....	96.6	96.9	0.08	0.20	0.19	0.16	0.04	A-389	40% isopentane+60% one-pass stock	100	0.07	0.17	0.30	0.46	0.92	
		90	91	103	108	107	106	101		100	103	107	111	115	124		
A-398	40% diisopropyl+60% VBS.....	0.09	99.4	0.16	0.34	0.44	0.50	0.67	A-139	20% hot-acid octane+80% VBS	94.3	92.5	98.0	0.15	0.16	0.11	
		103	98	106	112	114	116	120		83	83	94	106	106	105		
A-399	60% diisopropyl+40% VBS.....	0.33	0.33	0.34	0.90	1.55	1.86	2.21	A-140	40% hot-acid octane+60% VBS	100	95.0	0.03	0.34	0.46	0.47	
		111	111	112	124	134	137	141		100	94	101	111	114	115		
A-400	80% diisopropyl+20% VBS.....	1.17	1.10	1.56	3.23	4.14	5.07		A-141	60% hot-acid octane+40% VBS	0.18	0.05	0.31	1.02	1.75	1.91	
		128	127	134	148	153	158	163		107	102	111	126	136	138		
A-405	20% diisopropyl+80% alkylate.....	0.90	1.78	1.78	2.58	2.97	3.21	3.24	A-367	20% hot-acid octane+80% alkylate	0.82	1.39	1.60	2.32	2.62	2.72	
		124	136	136	144	146	148	148		123	131	134	141	144	145		
A-406	40% diisopropyl+60% alkylate.....	1.45	2.47	2.67	3.49	4.29	4.80	5.00	A-368	40% hot-acid octane+60% alkylate	0.72	1.58	1.87	3.10	3.59	3.86	
		132	143	144	150	154	156	157		121	134	137	147	150	152		
A-107	60% diisopropyl+40% alkylate.....	1.40	1.91	2.29	3.87				A-369	60% hot-acid octane+40% alkylate	0.88	1.77	2.29	4.31			
		132	138	141	152	162	167	171		124	136	141	154	162	164		
A-408	80% diisopropyl+20% alkylate.....	2.10	2.24	3.05	5.85				A-370	80% hot-acid octane+20% alkylate	0.72	1.77	2.29				
		139	141	147	161	176	182	190	A-371	20% hot-acid octane+80% one-pass stock	95.1	98.8	0.06	0.28	0.49	1.30	
A-401	20% diisopropyl+80% one-pass stock	96.1	98.1	0.05	0.20	0.39	0.67	1.60		86	95	102	110	115	130		
		88	95	102	108	113	120	131	A-372	40% hot-acid octane+60% one-pass stock	100	0.14	0.17	0.48	1.80	2.57	
A-402	40% diisopropyl+60% one-pass stock	0.06	0.05	0.20	0.43	0.95	1.48	2.34		100	105	107	115	136	149		
		102	102	108	114	125	133	142		100	105	107	115	136	149		

* Each fuel contains approximately 4 ml TEL/gal.

^b Based on fixed reference-fuel framework (reference 1).

^c Knock-limited performance of engine with one-pass catalytic stock was low on day fuels were investigated.

TABLE II—F-3 AND F-4 PERFORMANCE RATINGS AND REID VAPOR PRESSURES FOR VARIOUS AVIATION-FUEL COMPONENTS

Blending agent	Reid vapor pressure (lb/sq in.)	Performance number ^a		Blending agent	Reid vapor pressure (lb/sq in.)	Performance number ^a	
		F-3	F-4 ^b			F-3	F-4 ^b
Isopentane	19.6	< 133	< 144	Benzene	3.5	468	> 200
Neohexane	8.7	161	159	Triptane	3.0	149	> 200
Methyl <i>tert</i> -butyl ether	8.8	> 161	> 200	Hot-acid octane	2.7	127	197
Diisopropyl	7.4	142	202	Toluene	1.1	118	> 200
Virgin base stock	5.9	73	94	Mixed xylenes	.5	124	> 200
Alkylate	4.7	119	137	Cumene	.3	85	> 200

^a Performance numbers are for pure blending agent containing 4 ml TEL/gal.

^b Performance numbers over 161 are extrapolated (fig. 1). Ratings are for fuel-air ratio of 0.11.

^c Extrapolated from experimental data for blends containing up to 60-percent isopentane.

^d Assumed to be same as rating for unleaded benzene.

TABLE III—F-3 AND F-4 PERFORMANCE RATINGS OF TERNARY AND QUATERNARY FUEL BLENDS

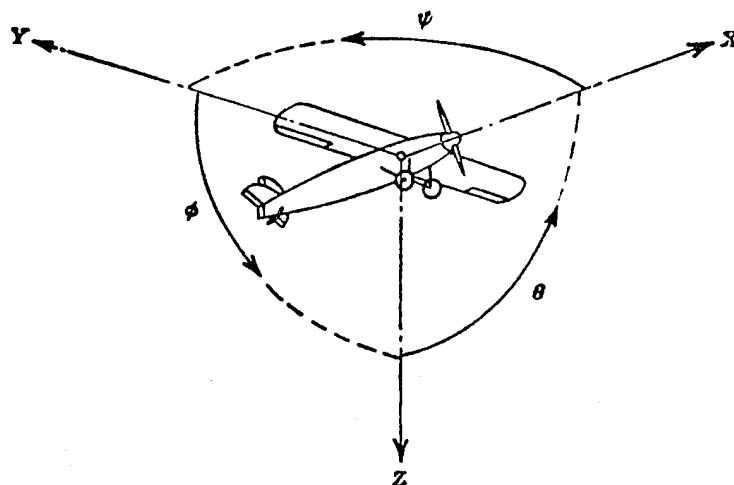
[The following abbreviations are used throughout the table: VBS for virgin base stock; alkylate for aviation alkylate; one-pass stock for one-pass catalytic stock; and MTB ether for methyl *tert*-butyl ether.]

The following abbreviations are used throughout:
 tert-butyl ether.]

Figure	Fuel	Fuel composition ^a (by volume)	Performance numbers				Figure	Fuel	Fuel composition ^a (by volume)	Performance numbers			
			F-3 ratings		F-4 ratings ^b					F-3 ratings		F-4 ratings ^b	
			Esti- mated	Ob- served	Esti- mated	Ob- served				Esti- mated	Ob- served	Esti- mated	Ob- served
Ternary blends							Ternary blends—Concluded						
6.....	A-477	59% hot-acid octane+25% VBS+16% alkylate	112	110	150	149	7 (h).....	A-521	23% toluene+17% VBS+60% alkylate	107	106	160	156
6.....	A-487	11% hot-acid octane+48% VBS+41% alkylate	98	90	110	111	7 (i).....	A-520	33% MTB ether+55% VBS+12% alkylate	106	108	160	154
7 (a).....	A-233	20% triptane+5% VBS+74% alkylate	126	126	150	151	7 (i).....	A-539	6% MTB ether+59% VBS+35% alkylate	94	99	110	111
7 (a).....	A-235	29% triptane+20% VBS+51% alkylate	119	120	150	151	8 (a).....	A-470	55% hot-acid octane+13% one-pass stock+32% alkylate	118	118	160	159
7 (a).....	A-234	38% triptane+35% VBS+27% alkylate	114	115	150	150	8 (b).....	A-471	35% triptane+45% one-pass stock+20% alkylate	108	111	160	150
7 (a).....	A-466	43% triptane+28% VBS+29% alkylate	119	116	160	158	8 (b).....	A-480	20% triptane+16% one-pass stock+64% alkylate	117	112	150	150
7 (a).....	A-481	12% triptane+14% VBS+74% alkylate	116	117	140	142	8 (c).....	A-555	39% diisopropyl+24% one-pass stock+37% alkylate	118	115	150	150
7 (a).....	A-486	13% triptane+61% VBS+26% alkylate	95	93	110	112	Quaternary blends						
7 (b).....	A-478	43% diisopropyl+12% VBS+45% alkylate	123	122	150	150	12 (a).....	A-472	19% triptane+10% hot-acid octane+52.5% alkylate+18.5% isopentane	128	131	160	157
7 (b).....	A-524	34% diisopropyl+52% VBS+14% alkylate	103	101	120	121	12 (b).....	A-474	11.5% triptane+25.5% diisopropyl+50.5% alkylate+12.5% isopentane	130	136	160	159
7 (c).....	A-483	56% neohexane+14% VBS+30% alkylate	131	124	140	140	12 (d).....	A-473	34% diisopropyl+12.5% hot-acid octane+41.5% alkylate+12% isopentane	129	131	159	159
7 (c).....	A-523	12% neohexane+43% VBS+45% alkylate	102	103	110	111							
7 (e).....	A-482	23% benzene+34% VBS+43% alkylate	97	100	140	139							
7 (e).....	A-522	47% benzene+41% VBS+12% alkylate	87	77	160	154							
7 (h).....	A-484	14% toluene+54% VBS+32% alkylate	92	97	130	130							

^a Each fuel contains approximately 4 ml TEL/gal.

^b F-4 ratings made at fuel-air ratio of 0.11.



Positive directions of axes and angles (forces and moments) are shown by arrows

Axis		Force (parallel to axis) symbol	Moment about axis			Angle		Velocities	
Designation	Sym- bol		Designation	Sym- bol	Positive direction	Designa- tion	Sym- bol	Linear (compo- nent along axis)	Angular
Longitudinal.....	X	X	Rolling.....	L	Y→Z	Roll.....	φ	u	p
Lateral.....	Y	Y	Pitching.....	M	Z→X	Pitch.....	θ	v	q
Normal.....	Z	Z	Yawing.....	N	X→Y	Yaw.....	ψ	w	r

Absolute coefficients of moment

$$C_l = \frac{L}{q b S} \quad C_m = \frac{M}{q c S} \quad C_n = \frac{N}{q b S}$$

(rolling) (pitching) (yawing)

Angle of set of control surface (relative to neutral position), δ. (Indicate surface by proper subscript.)

4. PROPELLER SYMBOLS

D Diameter
 p Geometric pitch
 p/D Pitch ratio
 V' Inflow velocity
 V_s Slipstream velocity

T Thrust, absolute coefficient $C_T = \frac{T}{\rho n^2 D^4}$
 Q Torque, absolute coefficient $C_Q = \frac{Q}{\rho n^2 D^5}$

P Power, absolute coefficient $C_P = \frac{P}{\rho n^3 D^5}$

C_s Speed-power coefficient $= \sqrt{\frac{\rho V_s^5}{P n^2}}$

η Efficiency

n Revolutions per second, rps

Φ Effective helix angle $= \tan^{-1} \left(\frac{V_s}{2\pi r n} \right)$

5. NUMERICAL RELATIONS

1 hp = 76.04 kg-m/s = 550 ft-lb/sec
 1 metric horsepower = 0.9863 hp
 1 mph = 0.4470 mps
 1 mps = 2.2369 mph

1 lb = 0.4536 kg
 1 kg = 2.2046 lb
 1 mi = 1,609.35 m = 5,280 ft
 1 m = 3.2808 ft